

Preserving the intangible
Traditional boat-building craft in Lista

Diploma autumn 2023
The Oslo school of Architecture and Design

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Supervisors

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Binder II

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Organization of the binder

This is binder 2 of the diploma. It contains the research work and field work that was conducted for the diploma.

CHAPTER I

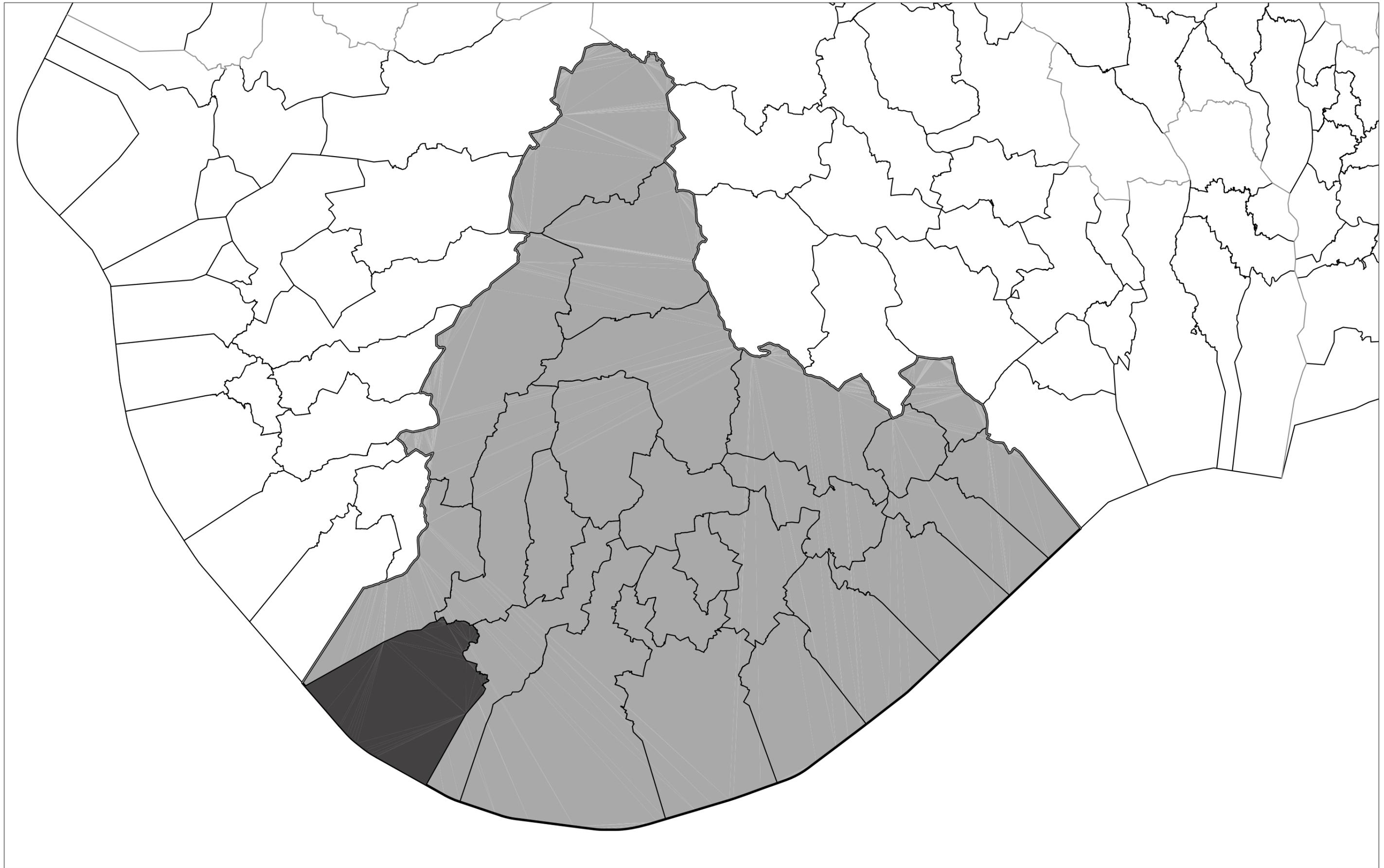
Existing site conditions



The project is interested with Lista's history and culture. It is located in Farsund municipality in Agder county. This area of Norway has a high number of cultural assets as well as natural assets. It has undergone a continuous change since the last ice age. During WWII it became of vital interest to the German forces due to its position, thus the large amount of war structures present in the landscape. It's also an area where many animals live both on the land and in other places, migrating birds use it as their first resting stop in Norway before heading North or the last stop before heading south again. They come from all over the world.

Norway's Counties





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Farsund in Agder



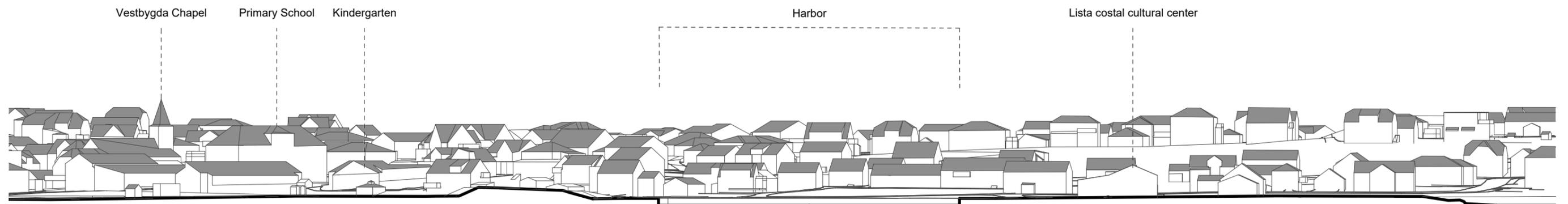


The Project takes place in Borhaug. Borhaug is a village in south east of Lista peninsula. The lista light house is to the west of the village and the Lista airport is to the north of the village. Borhaug was once known for building boats *Listeskøyta*. in 1814 Gjert Gundersen traveled from Jondal to Lista to sell fruits and cheese and started building boats in Borhaug. This activity was soon proven to be commercially valuable which pushed Ole Stave to develop *Listeskøyt*. Stave was the first to build a boat with a deck.

Situation Plan
9/20/2023

1:2000



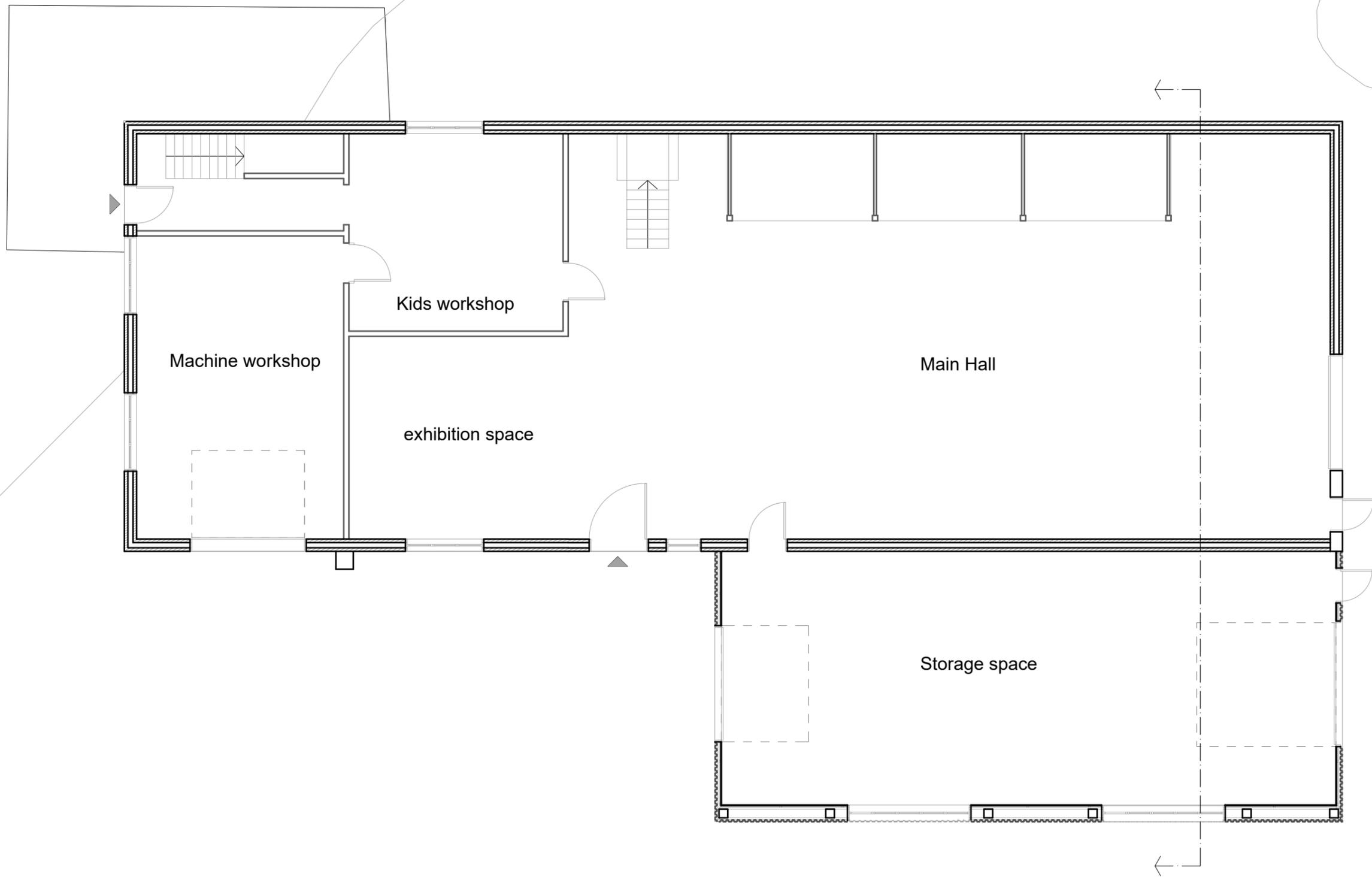


Borhaug is a costal village. The connection to the sea side is important. The site takes place in an important and rather highly contested area. Here there are many interested parties. The public wants access and views. The kindergarden uses the area for activites for the children. The fishing shop has many parties interested in it as a restruant, appartment, workshop for boats etc. The project has to take into consideration all theses asperiration and the propsal should be as inclusive as possible.

A Costal village

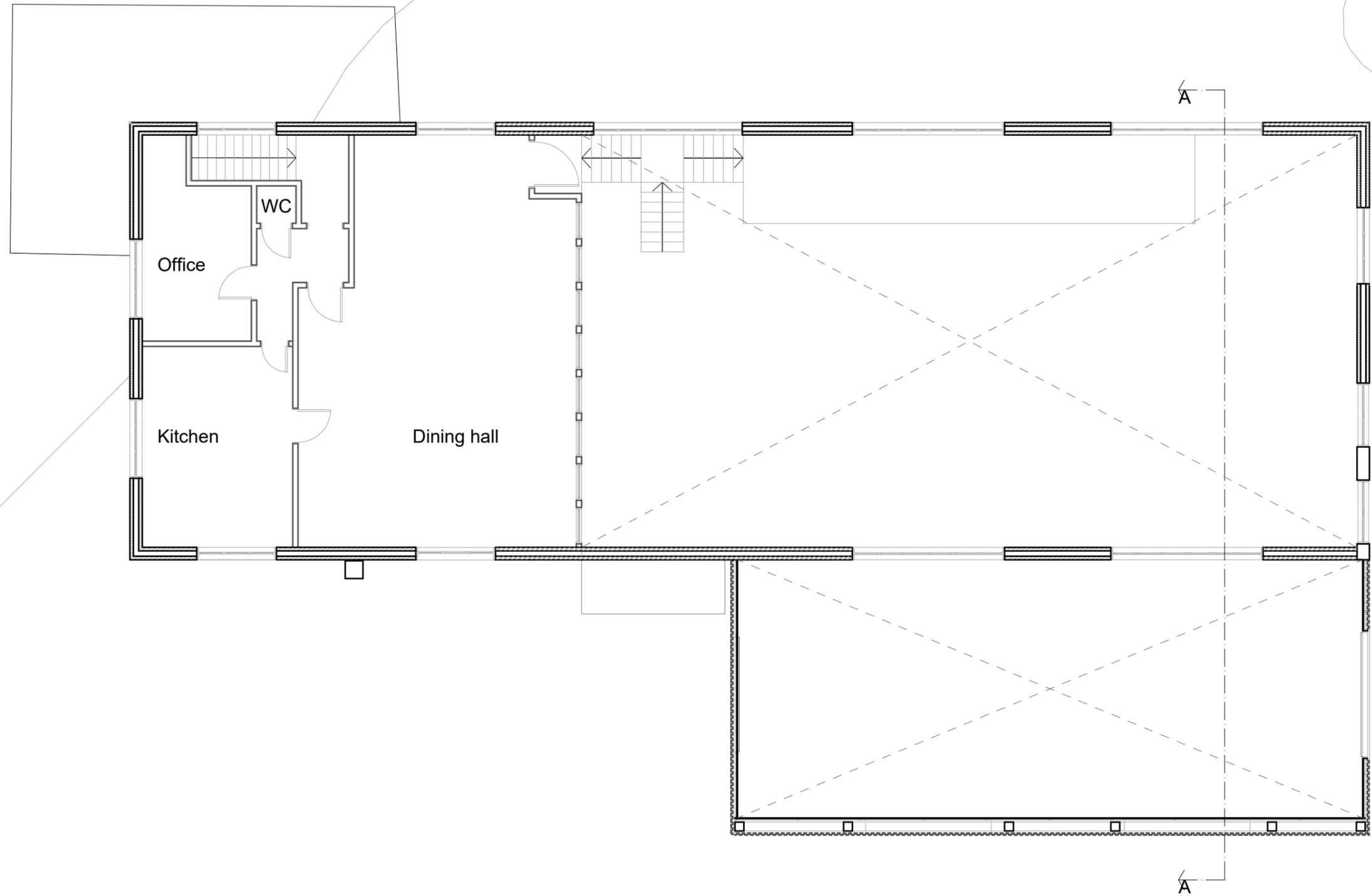
11/3/2023

1:1000



The costal center most important piece is *the Linda Boat* is the center of the exhibition. The rest of the spaces in the main hall are dedicated for objects collected from Borhaug that relate to the history of the boats. That includes tools that were used, machines and models. The center has also a significant number of boat models that can be found on the second floor and on the mezzanine. There is a dedicated room for children to build their own simple boat models. The history of the boats is told through posters hanged on temporary walls.



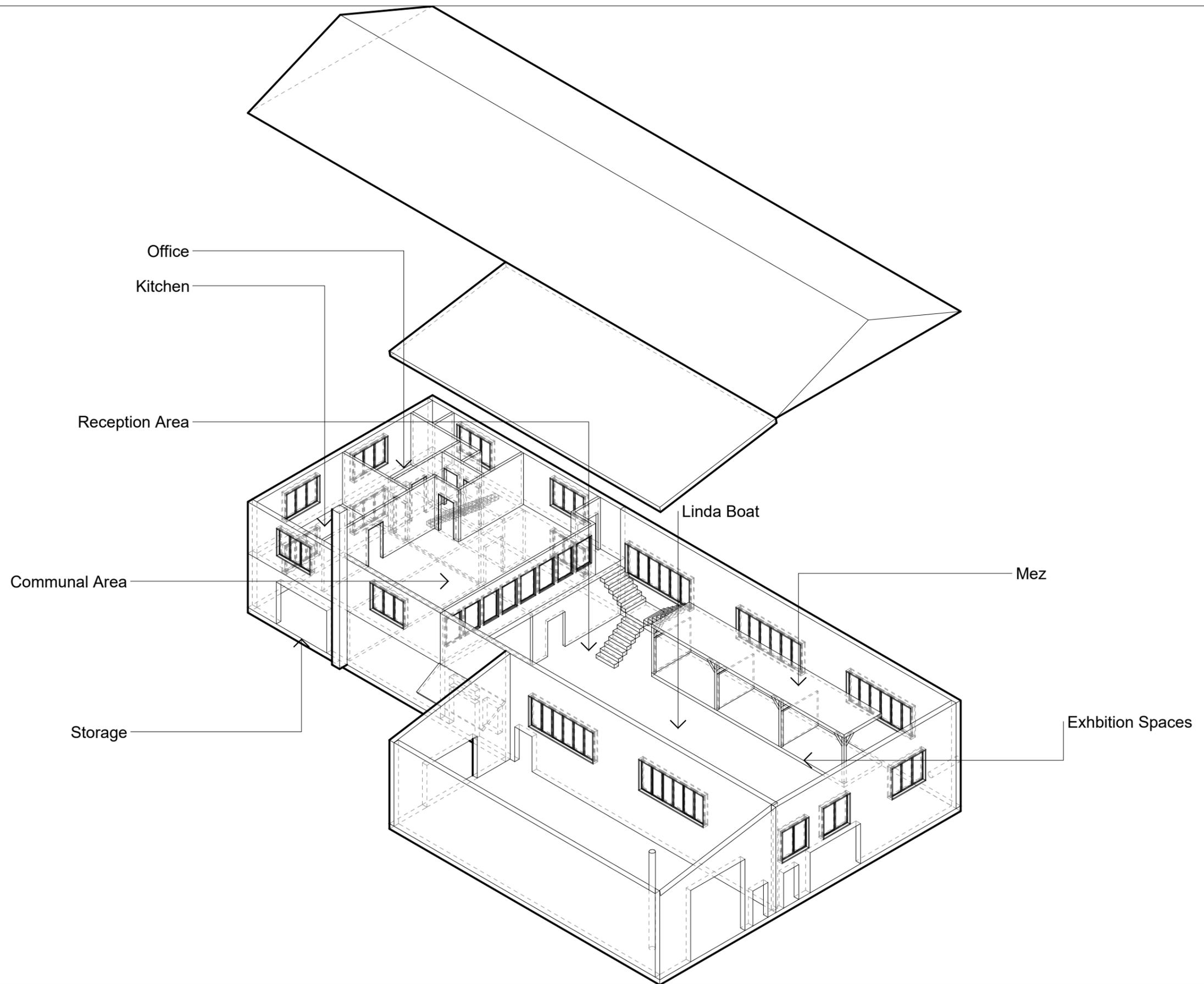


The second floor is the administration space.
 Here the center has an office a kitchen and a dining hall that can be used during events.
 Receiving guests is important for the people working here.
 The center however has a challenge communicating the history of boats to the visitors.

Coastal Center
 Existing Situation
 Plan 2nd

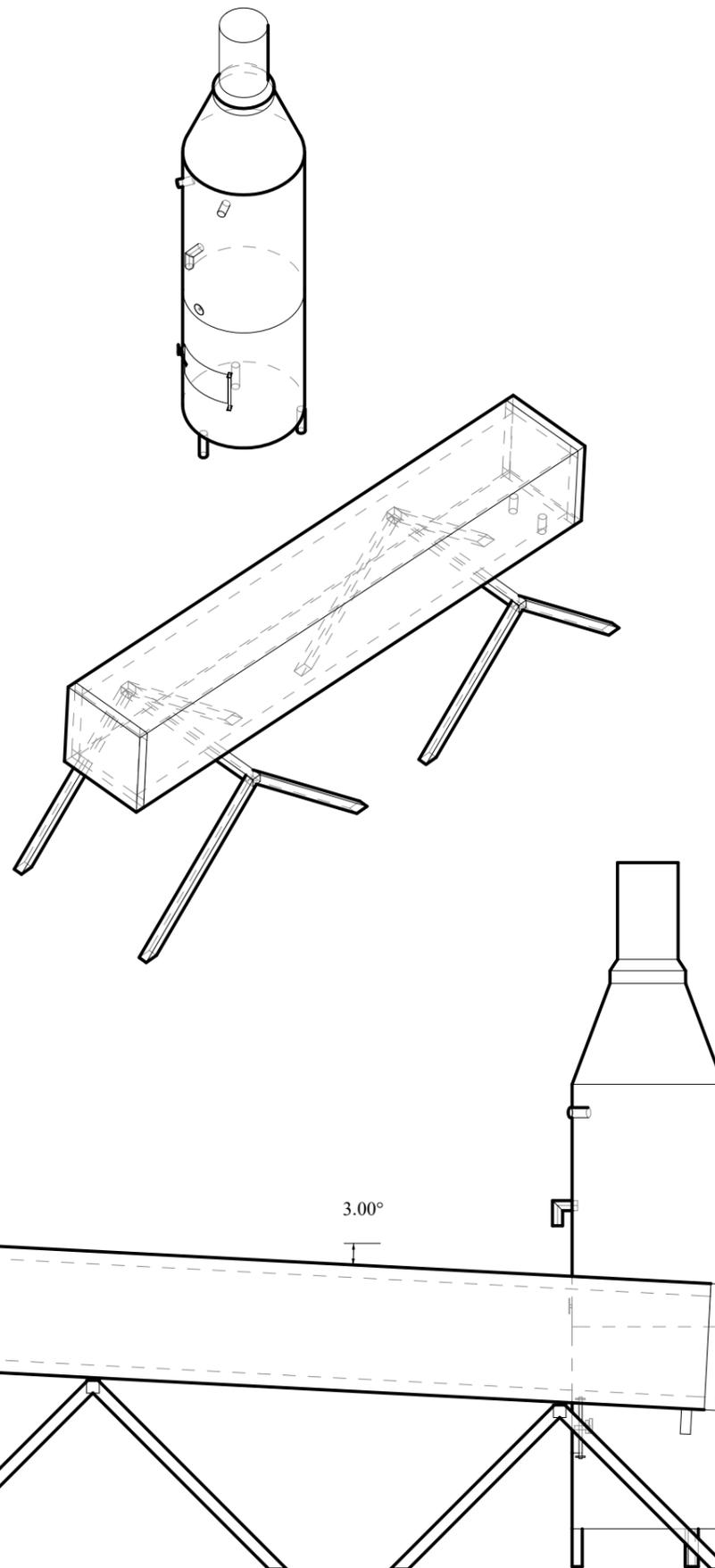
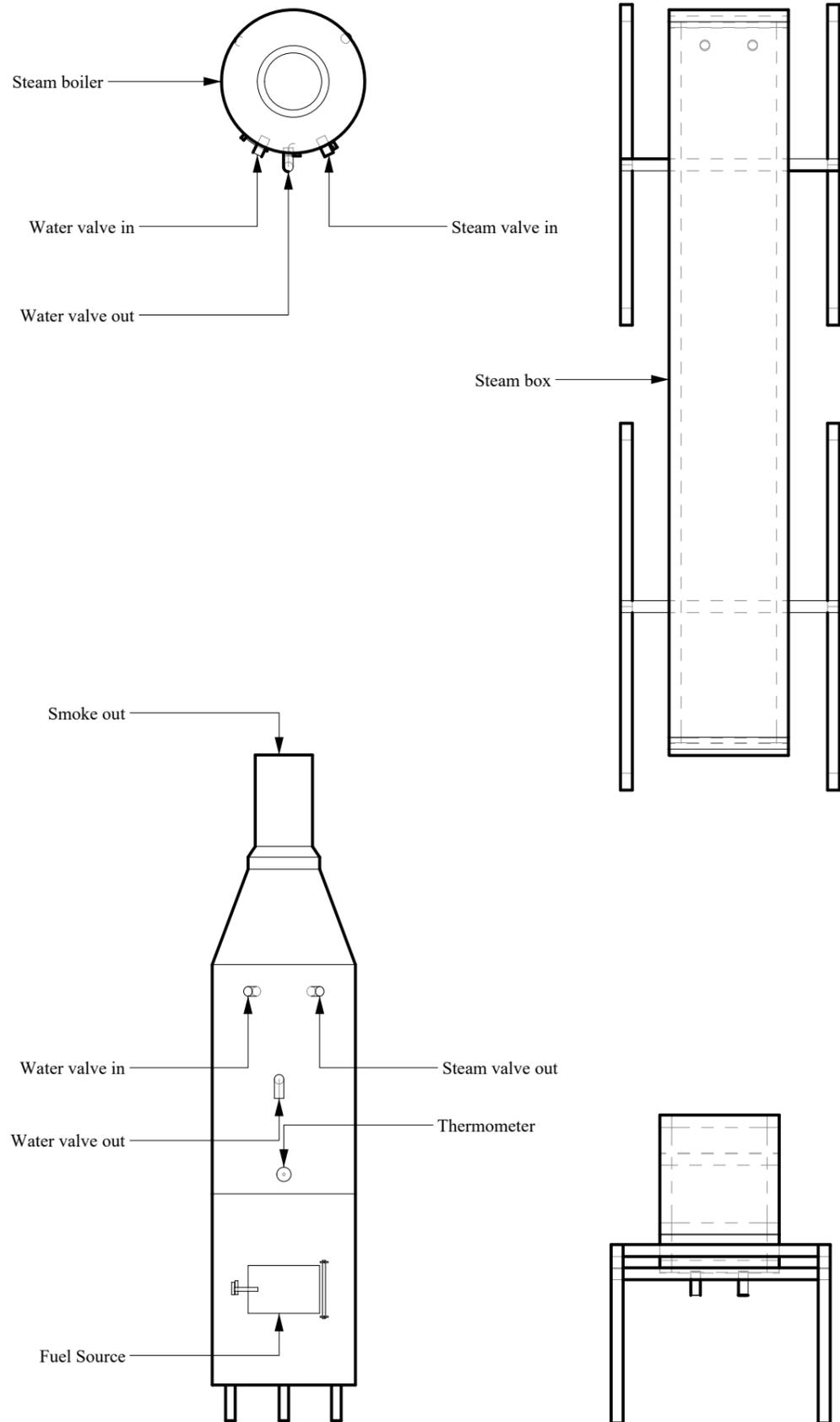
1:125



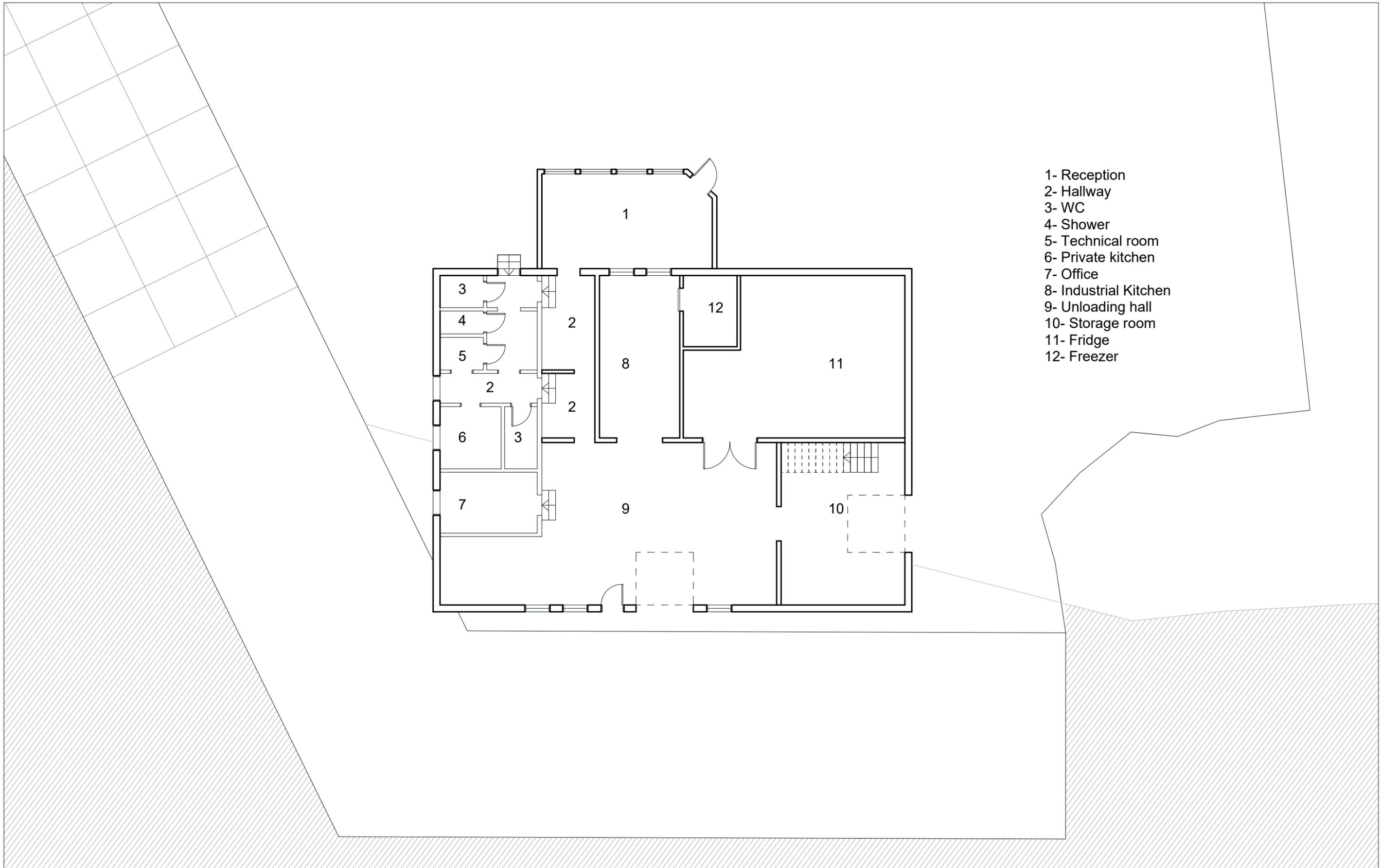


The center seems to have overgrown its intended purpose. The user experience is not connected to the history of the boats.
 The addition of new elements like the mezzanines comes in conflict with the existing windows.
 The adaptive reuse of the building is a positive aspect but it connects very little to its original function.
 From the outside it's hard to see how this building is housing the history and the tradition of boat building.

Lista coastal culture center



In addition to boats and models the center has some machines. This steamer for instance was once used by boat builders in Lista. It is now transferred to the new proposal. The boiler system is a vintage reclaimed system that has been repaired and function though not in use anymore. The system was once used in a boat building shop to bend the wood plates that would later cover the outside of the boat. The system is based on steam. The fuel source heats up the water taken in by the water in valve. There after the steam accumulated would travel to the wooden steam box via the steam out valve. It is important to let the steam box be at an angle so that the condensed water would have an escape valve. The steam also has to start at a low place so that it can travel up the steam box.



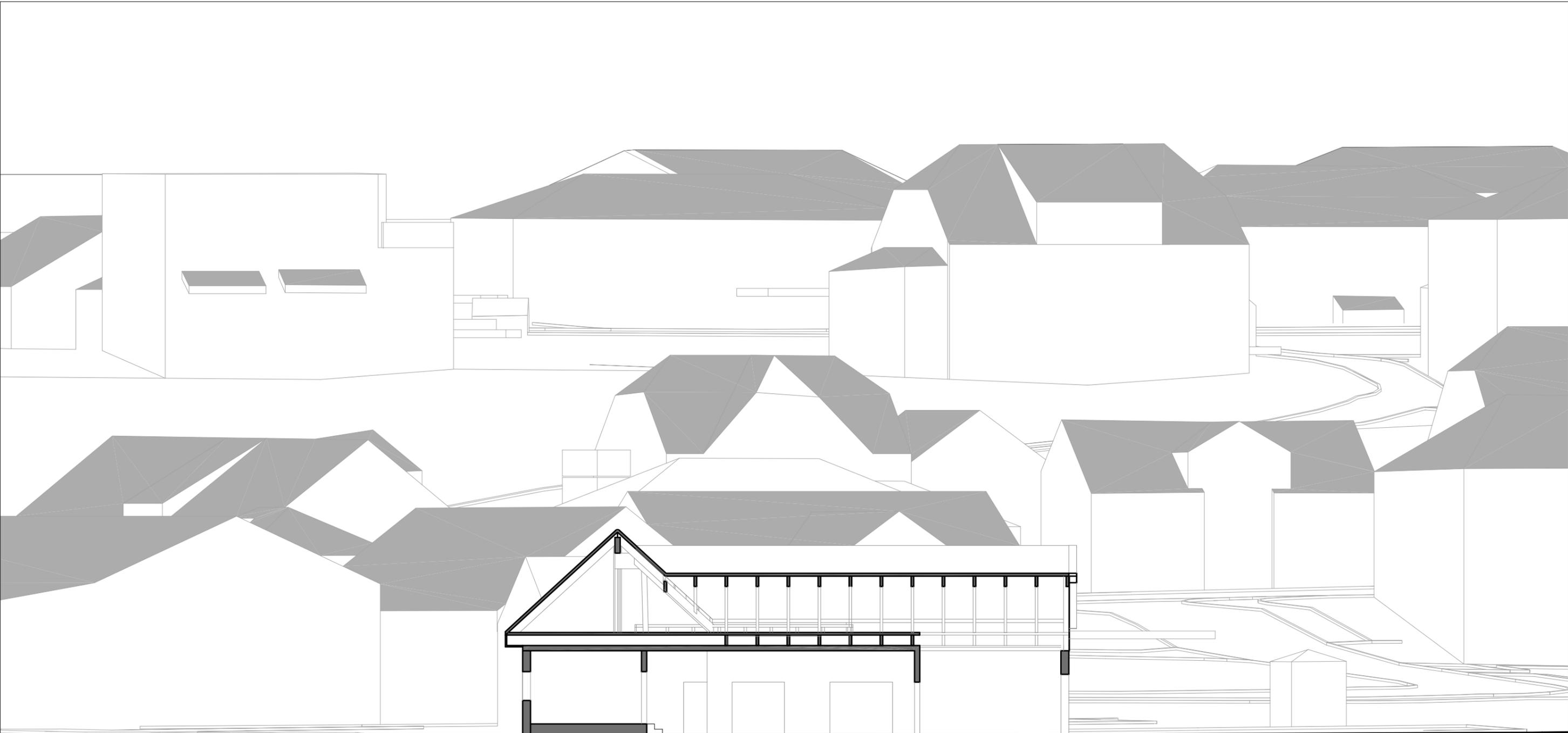
- 1- Reception
- 2- Hallway
- 3- WC
- 4- Shower
- 5- Technical room
- 6- Private kitchen
- 7- Office
- 8- Industrial Kitchen
- 9- Unloading hall
- 10- Storage room
- 11- Fridge
- 12- Freezer

The Sjø Fisk og Skalldyr shop takes place in this building.
 The building has a small selling area a personal area for the employees to change clothes take breaks etc.
 The large areas are reserved for unloading, preparing and freezing the fish that gets unloaded from the boats.
 The building is active during the week with sale happening only twice a week.

Plan 1st
 12/8/2023

1:150





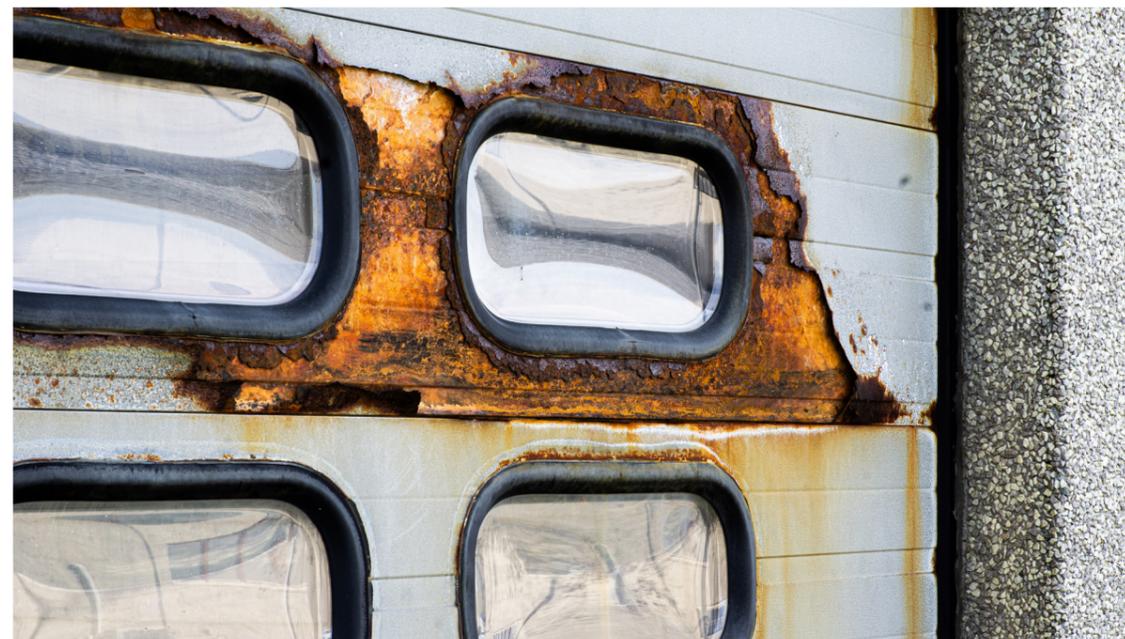
The building is active all week with fishermen coming in and out and boats docking and unloading the fish. Its where the locals get their fresh supply of fish. While developping the project it became clear that connecting these building under the same program is a positive developpment. It ensures that these the boat related activities and fishing can coexist at the same place in what other wise is a very contested area of the village.

Fish shop
longitudinal Section

1:150

CHAPTER II

Site visit to Brekneholmen



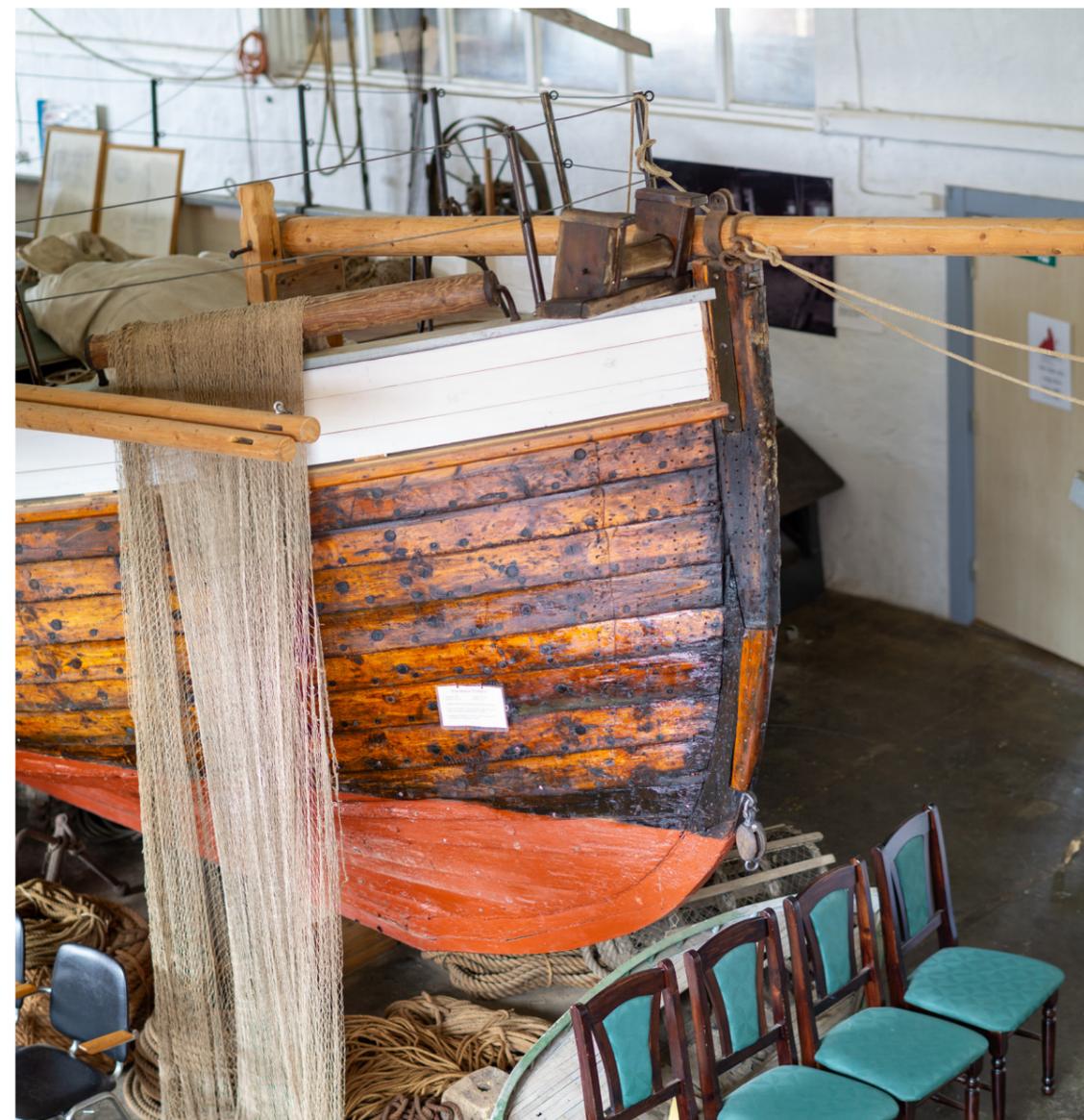


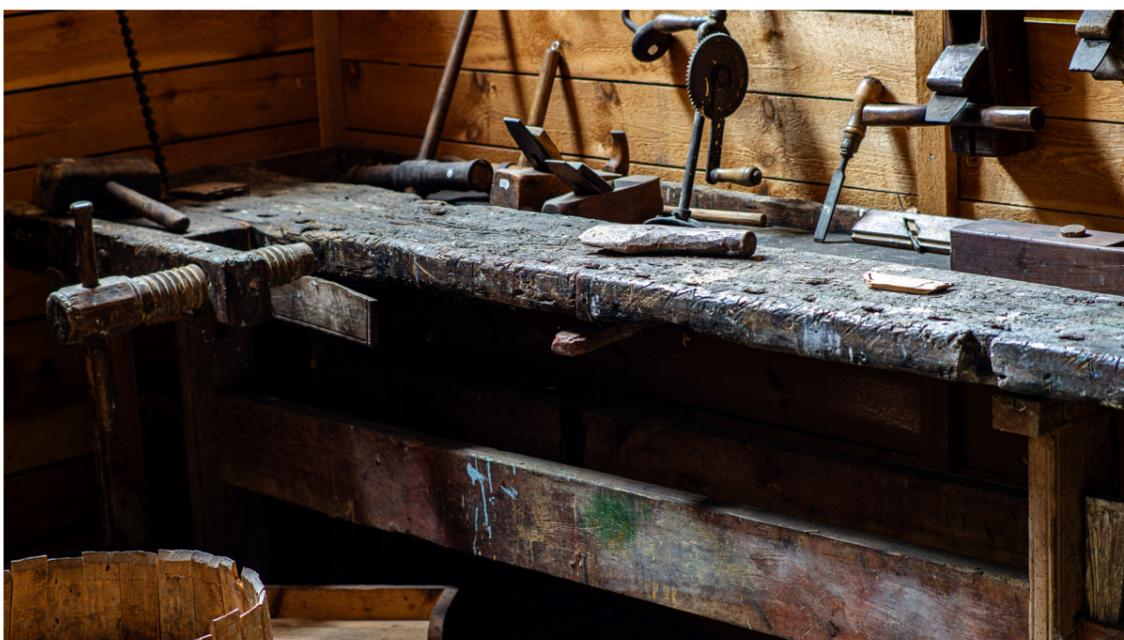


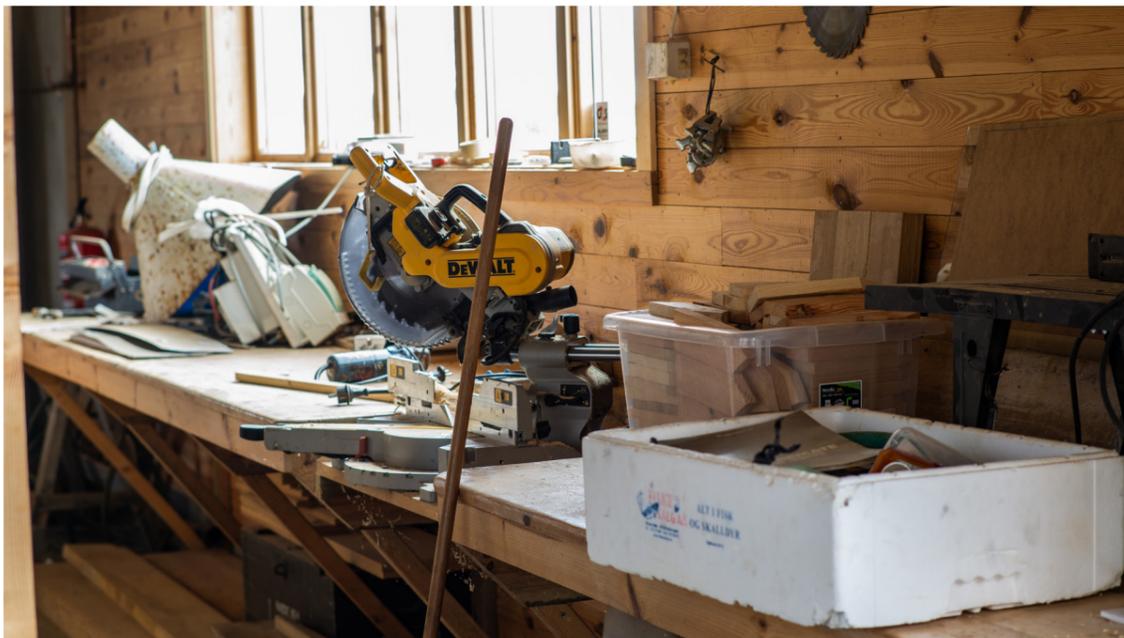


CHAPTER III

a visit to the Lista costal cultural center



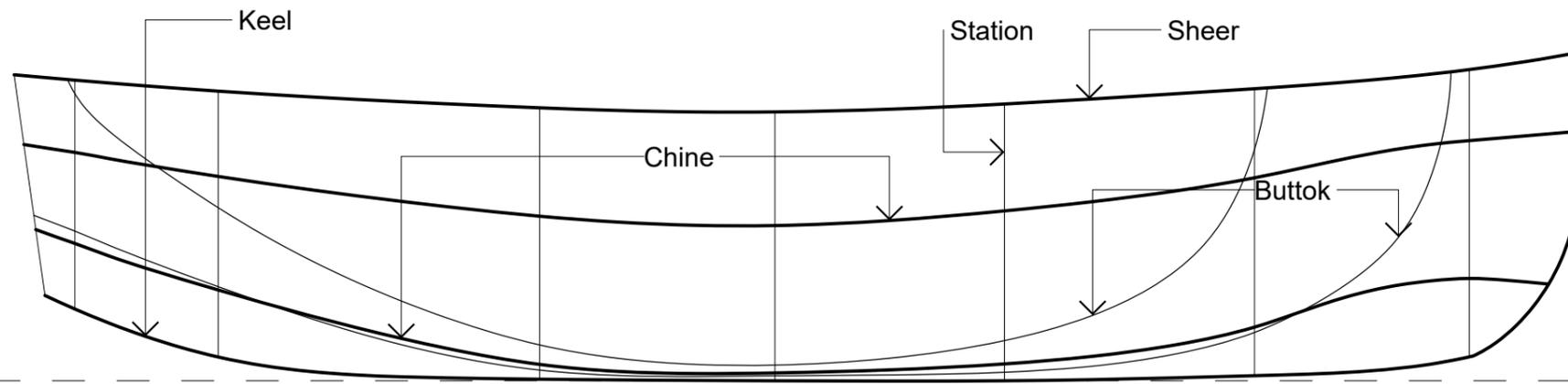




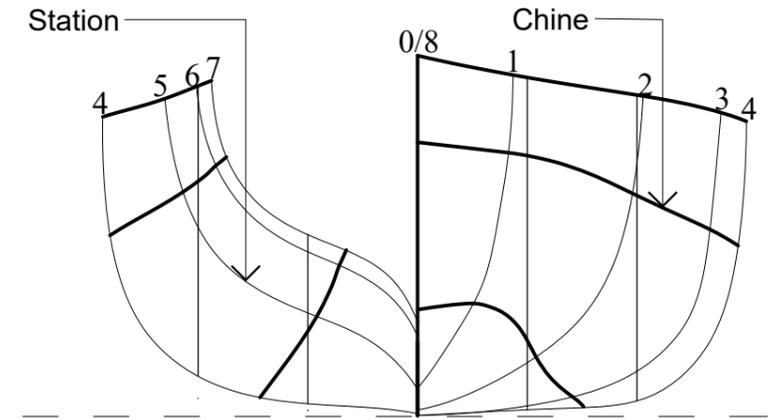


CHAPTER IV

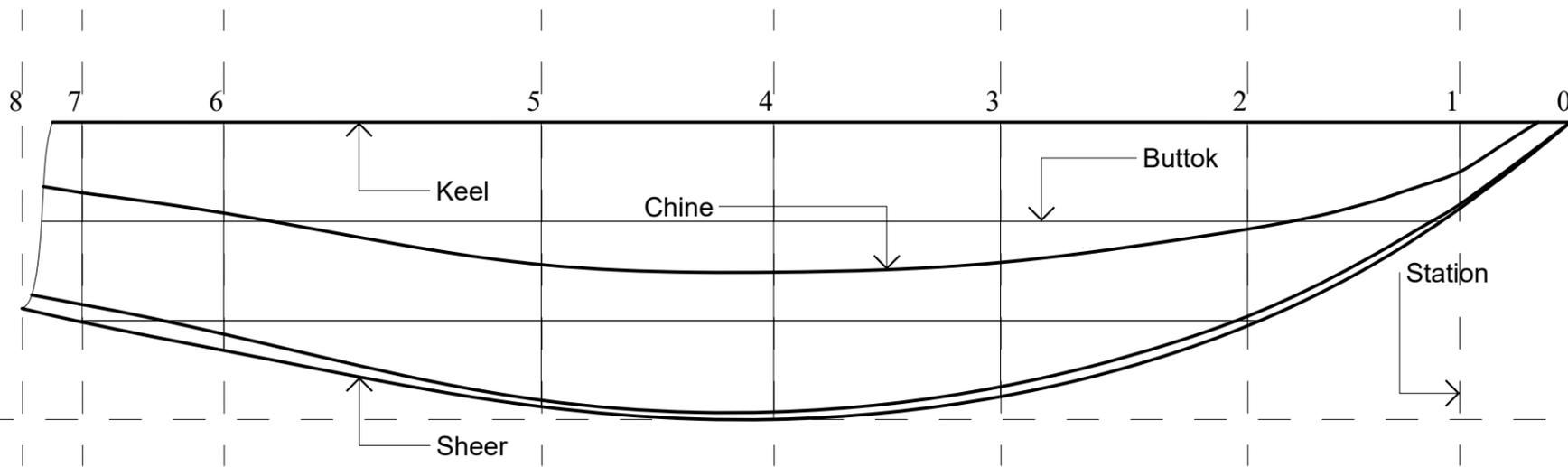
what are boats and how to build one ?



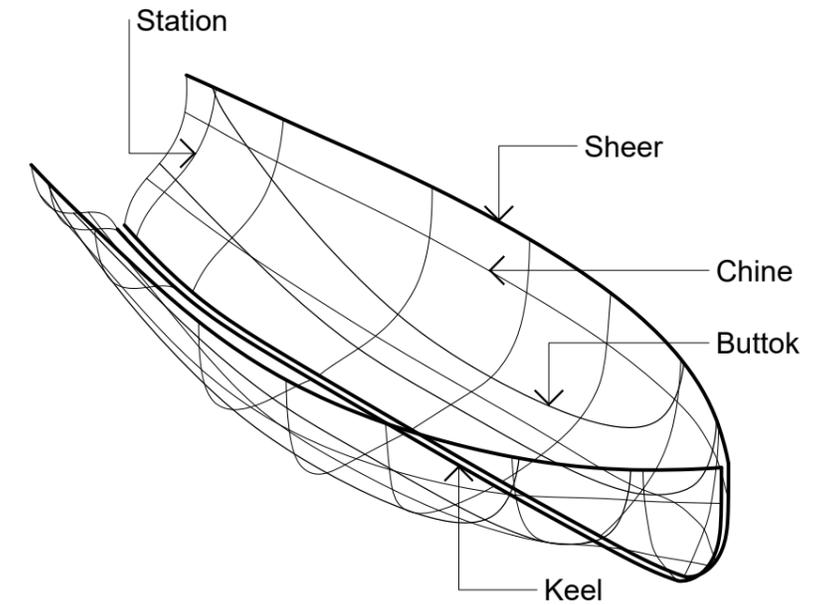
Sheer plan



Body plan

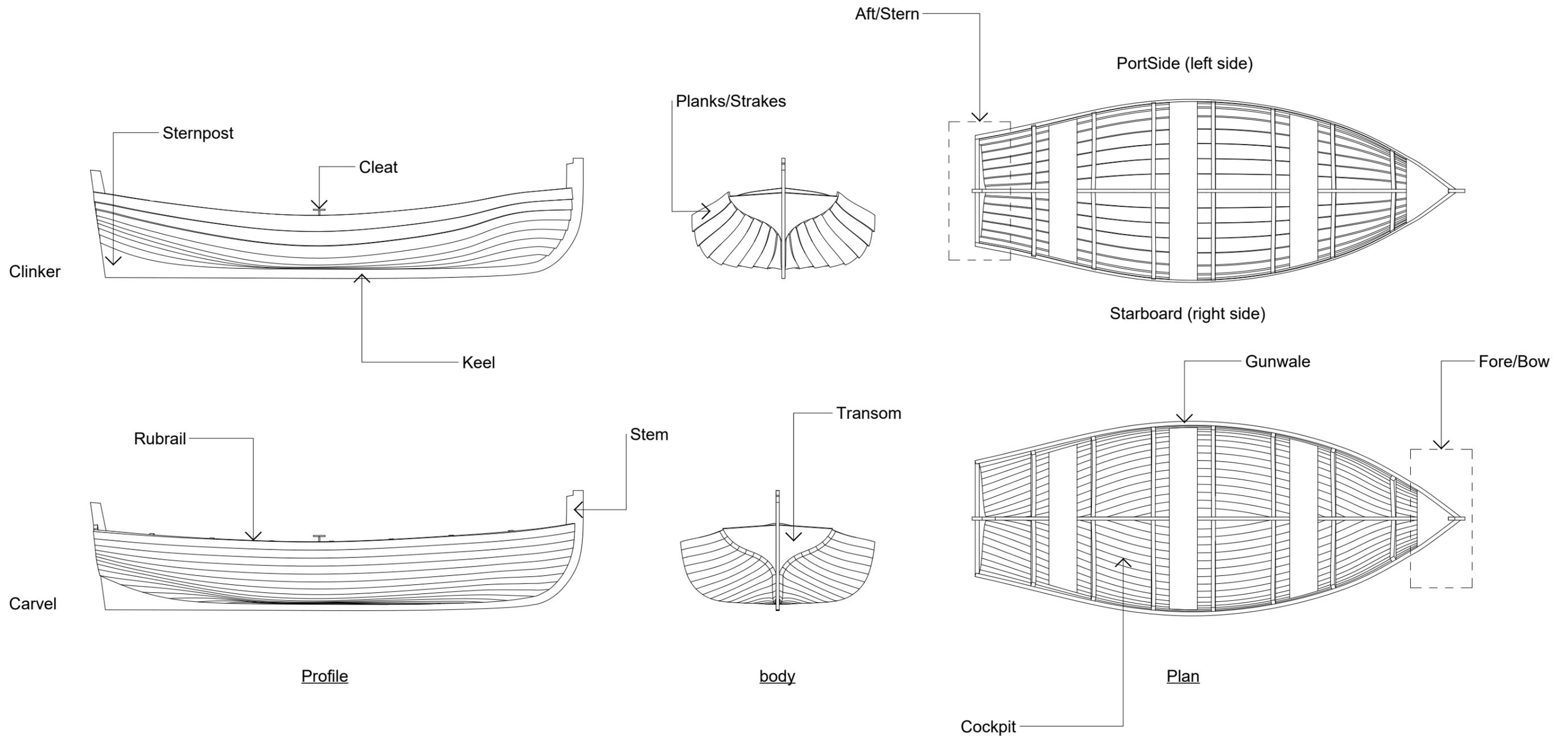


Half breadth plan

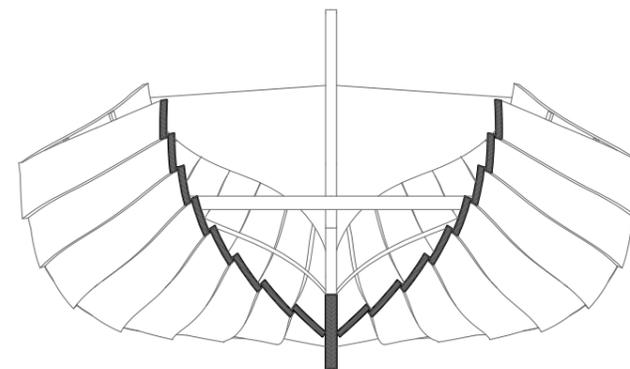
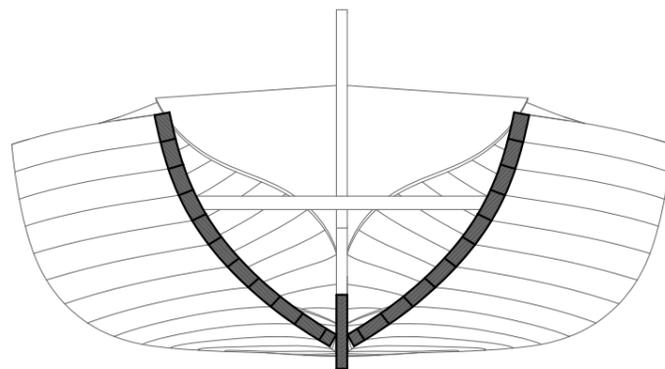
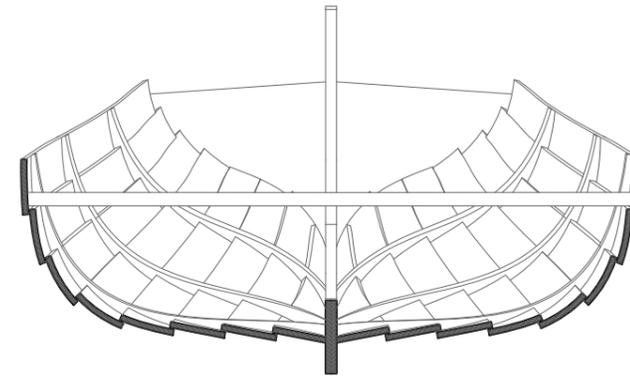
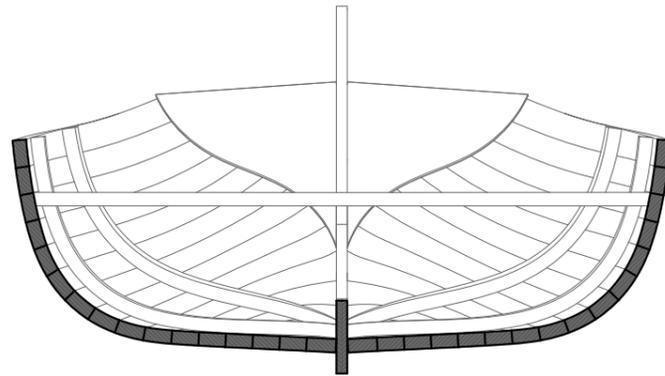
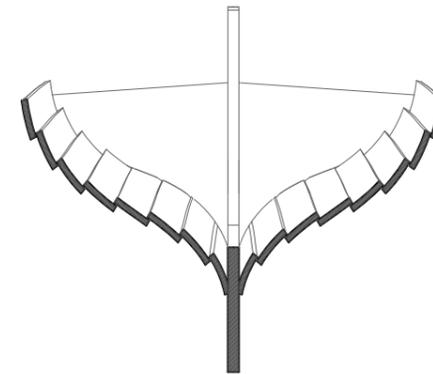
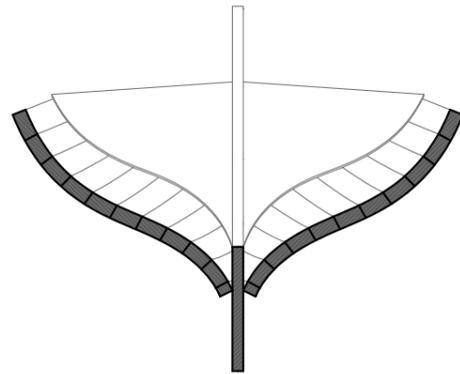


Axonometric*

The boats lines plan is a set of drawing that show how one can obtain the hull of the boat.
 The half breadth plan and the sheer plan tend to show only half the boat since its symetrical around its axis.
 The body plan shows both front and back side.
 To construct a boat the boat builder would need the drawings for referance and an offset table so that it would be possible to trace the lines in 1:1
 * Axonometric are unsual in the lines drawing here its used to help see the lines in three dimensions.



Boats are very much affected by the culture of the place they are made even at national level. Different places in Norway would refer to the same parts of the boat different names. The main difference between the clinker and the cravel is the planking technique. Clinker boats planks overlap however Cravel planks don't. They also have different construction methods. The Clinker boat tends to be lighter but more time consuming to build. It most likely that the bending technique of planks involved submerging the planks in water overnight as they did it in Hardanger with the Strandebarmaren.

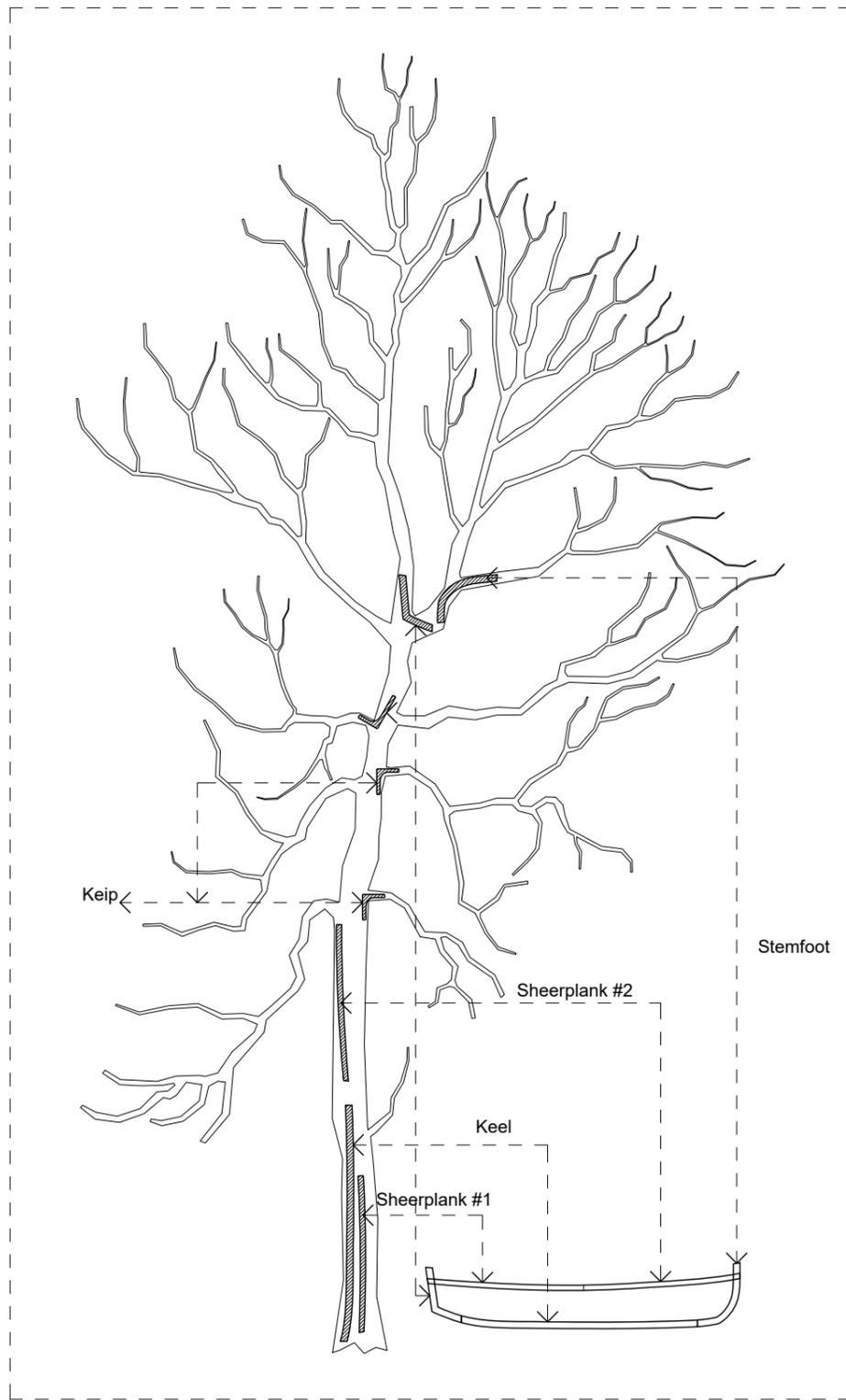


Cravel Boat

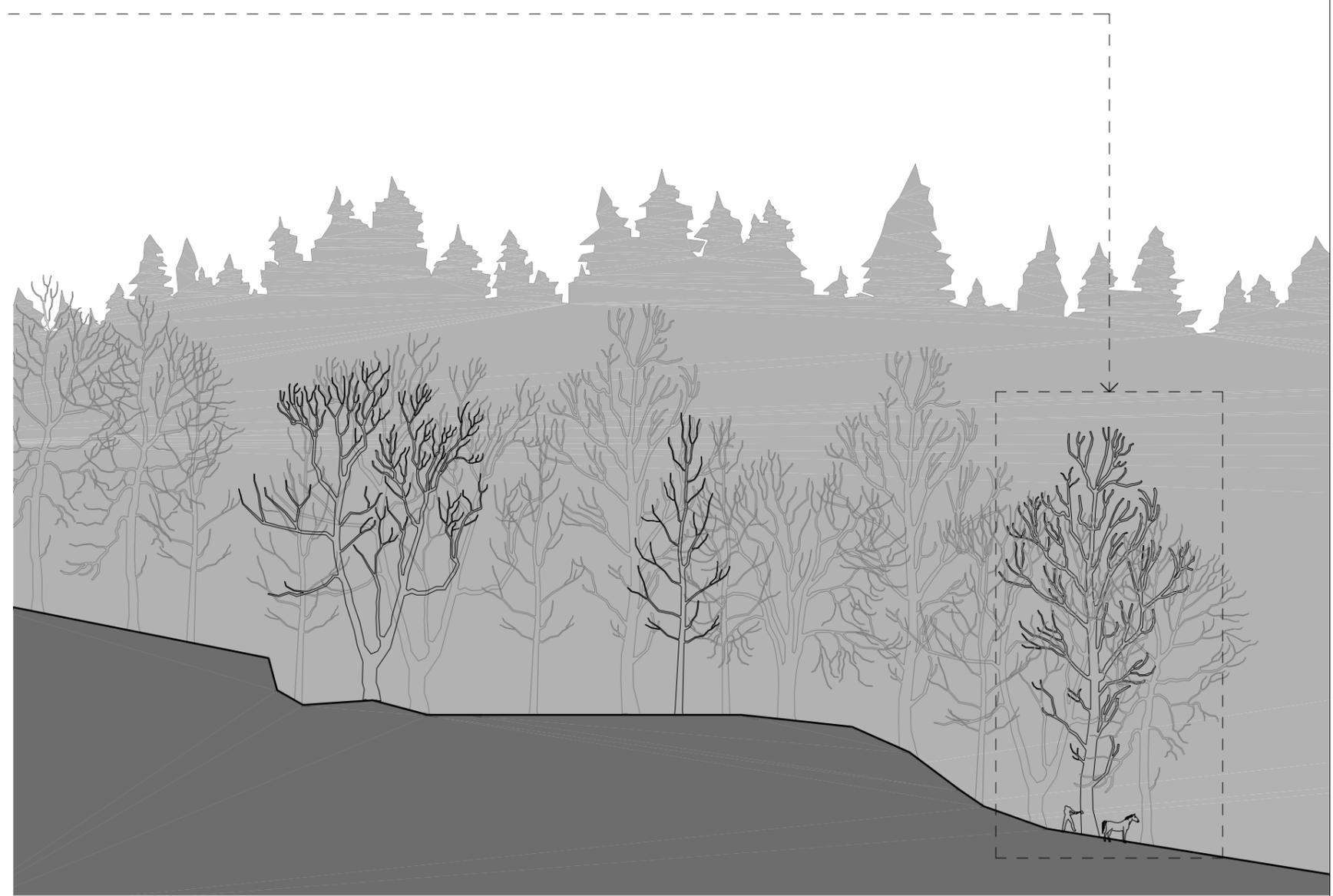
Clinker Boat

The main difference between *Clinker* and *Cravel* boats is the way the planks are layed out. In the clinker boats the layers overlap and they produce generally lighter boats. Histroically, the boat buildder would use 4 planks in a small dinghy. Each section of the boat has its own name. The naming convention is not national. Each part of Norway would call the part a different thing.





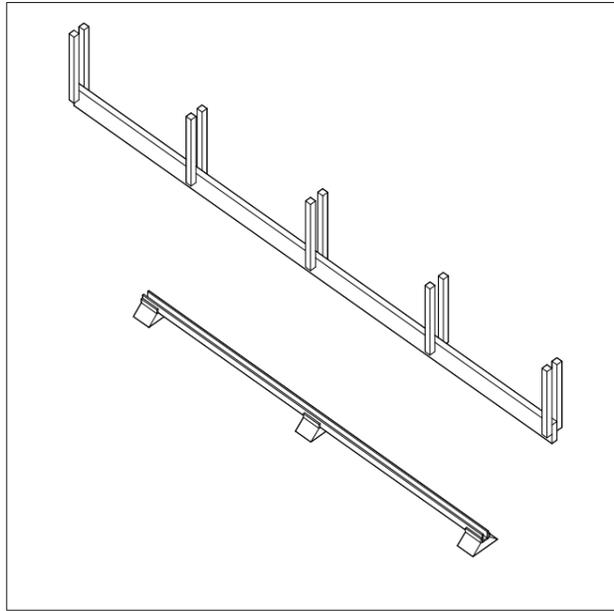
How to cut a tree for a boat lumber 1:125



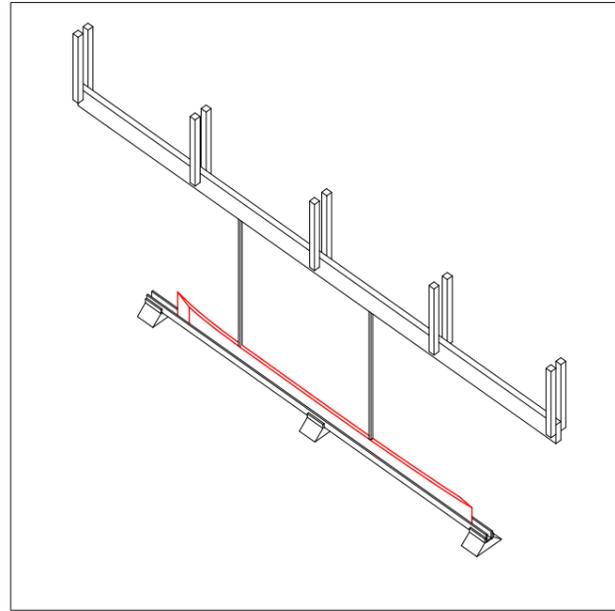
Choosing a tree_1:400

Boat building happens in areas close to raw material and where harbor conditions are suitable for the process.
 When the type and size of the boat is known; weather through drawings or not, the master boat builder would venture to the forest and cut down the trees that needed for the boat.
 The cutting of trees is not a random process. A tree is selected due to its placement in the landscape. Here the trees on hill are preferred since they would have better wood quality due to their orientation in relation to the sun.
 Another important criteria is the geometry of the selected tree. It is selected due to its dimensions and the fact that it will fit the geometry of the boat thus reducing the amount of cutting needed.
 Although this would result in higher respect for the forest material but it is mainly done since the cutting process is work intensive.
 Horses are still used even today to gather the wood. Horses are quite flexible and get to spaces where machines can't.

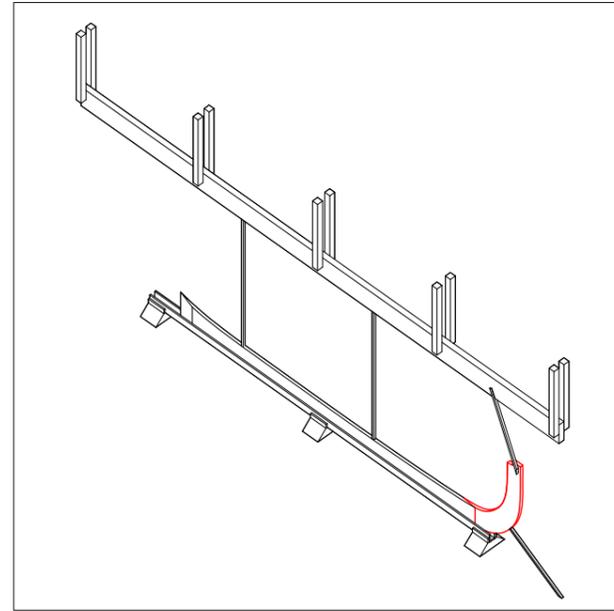
Trees from forest
 12/12/2023



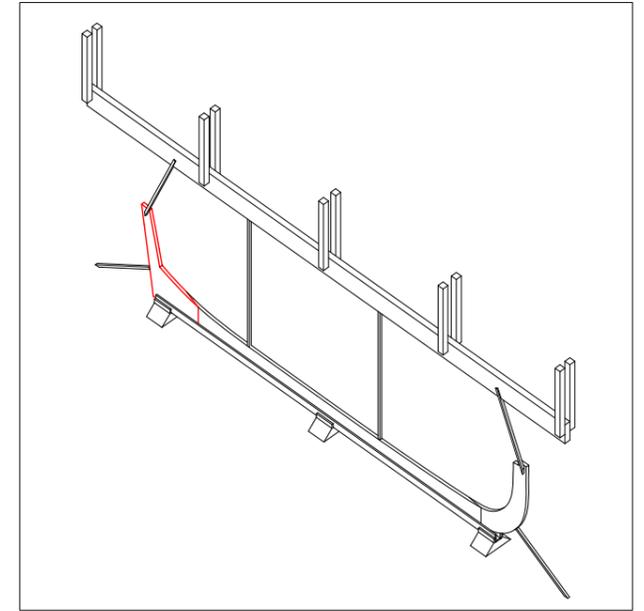
Step 1 : The boat building space is prepared where the slot beam carrying the keel is placed underneath the support beam



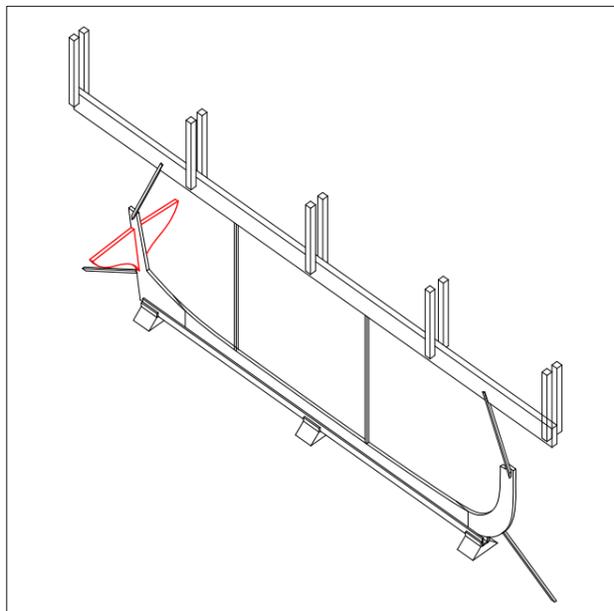
Step 2 : The keel is place into the the slot and is stablized using sticks



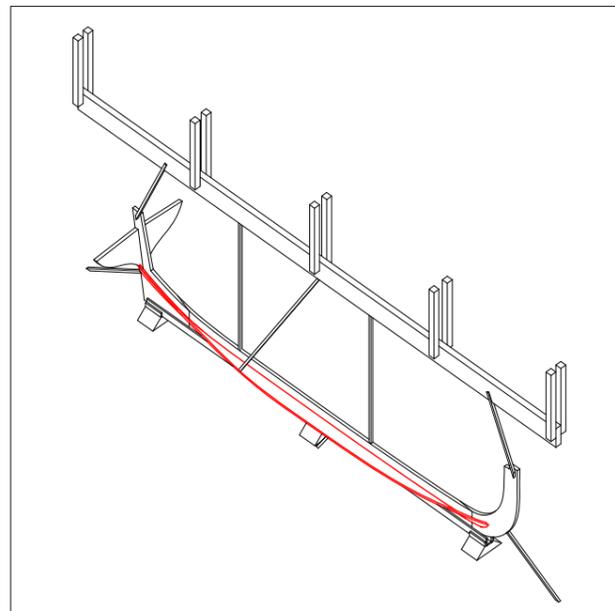
Step 3 : The Stem is place and connected to the keel and stablized with stiks to the ground and the beam



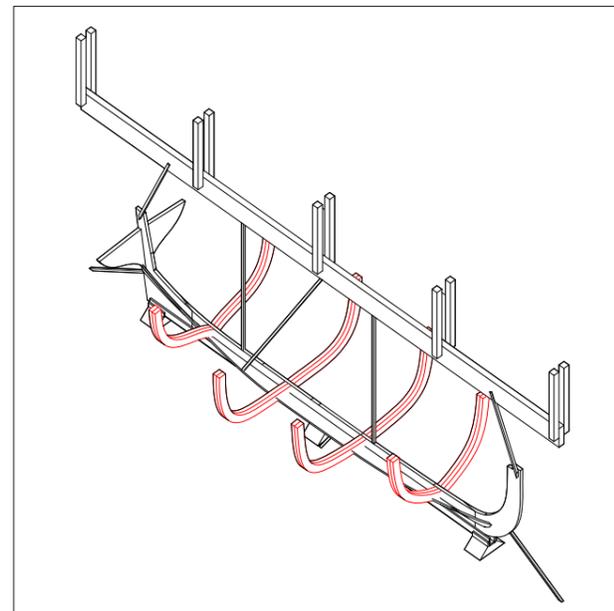
Step 4 : The Stren post is connected to the keel and stablized with sticks



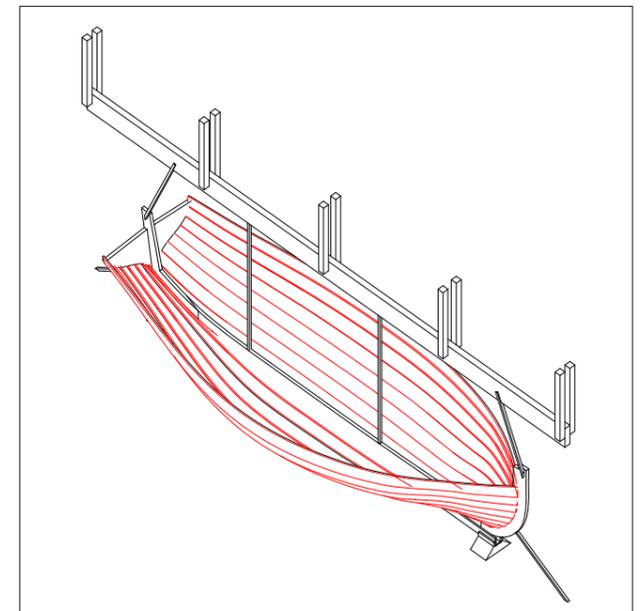
Step 5 : The transom is connected to stern post and stablized



Step 6 : The Planking process can start. The boat builder starts from bottom or top and would ensure the angle using sticks. The plank is cut to fit the keel



Step 6 Alt : The planking can also go around the sation lines if the boat is based on a lines plan

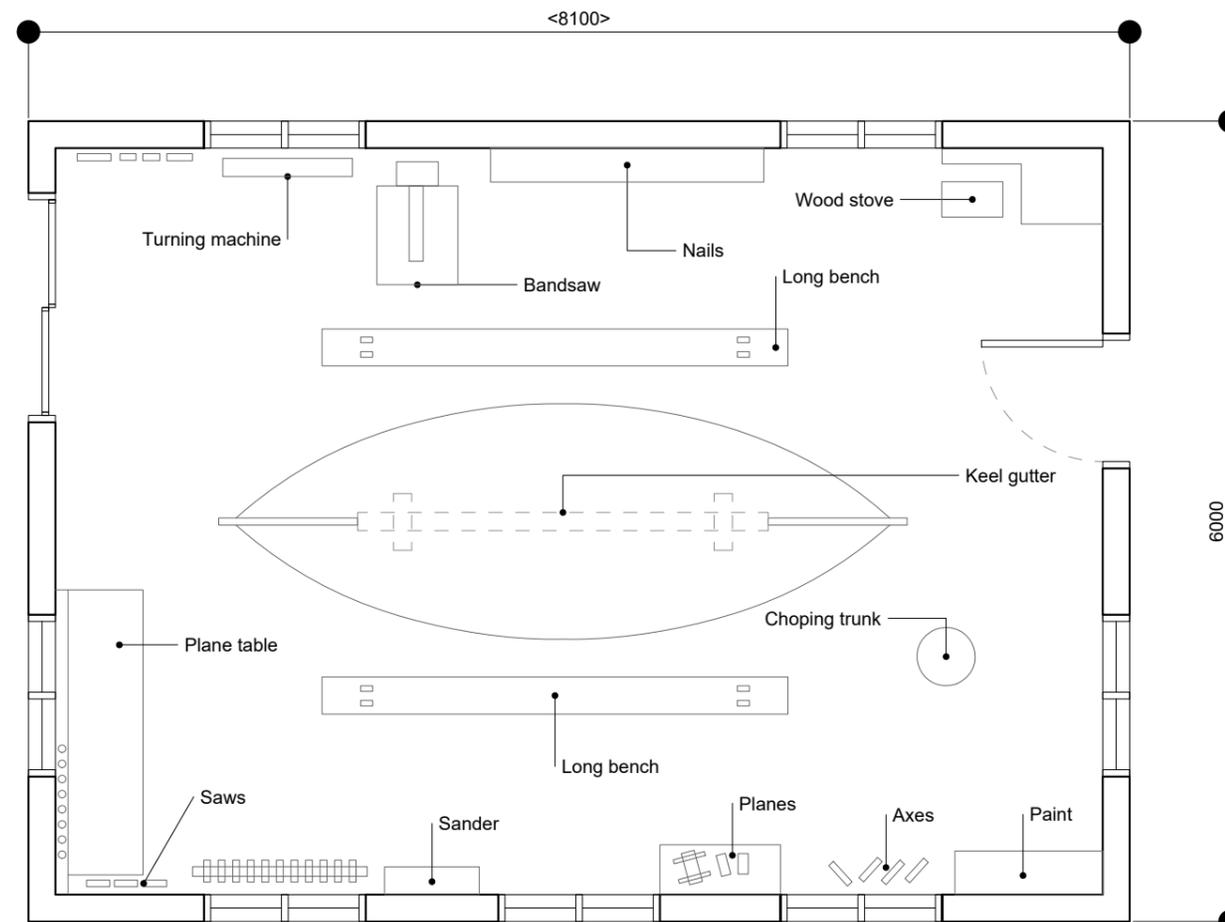


Step 7 : The Hull now is finished and is ready for the application for frames for further stablization. The planks are joined with meal or wood nails

The steps of building a boat. Here the boat is built without any reference drawings. The boat builder would use reation numbers to get the dimmisions of different elements. The angles are also based on the tradional way of building boats. The planks are joined with wood or metal nails (based on the local culture). The planks are regarded as water tight however to ensure further that water wont get into the boat, a layer of tar and wool strings would be inserted between the planks. When the boat is based on the lines plans, the boat builder could then loft the curves on the sacle 1:1 to extact sations that would be used for bending the wood. In larger boats the stations are not removed but are part of the structure of the boat.

Boat building stages

10/11/2023



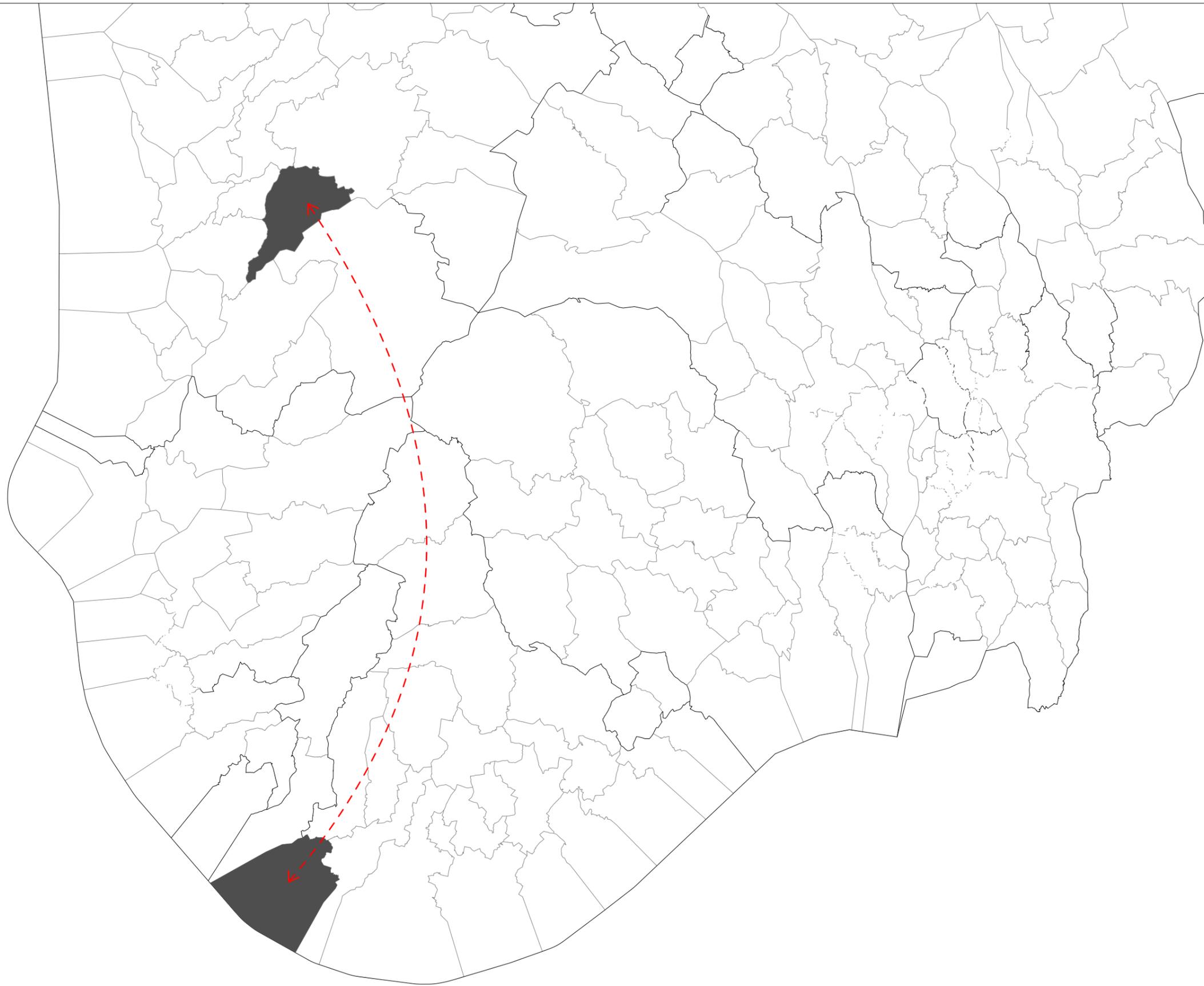
The sketch is traced from *Strandebarmaren : Småbåtbygging i Hardanger*.
 It shows how the boat builder Arne Tveit has organized his workshop.
 A lot of common traits between different workshops can be found, for instance the presence of the keel gutter and the helping beam.
 The tools are oriented to wood working if the workshop in question is interested in traditional boat building.

Boat Workshop
 10/11/2023

1:50

CHAPTER V

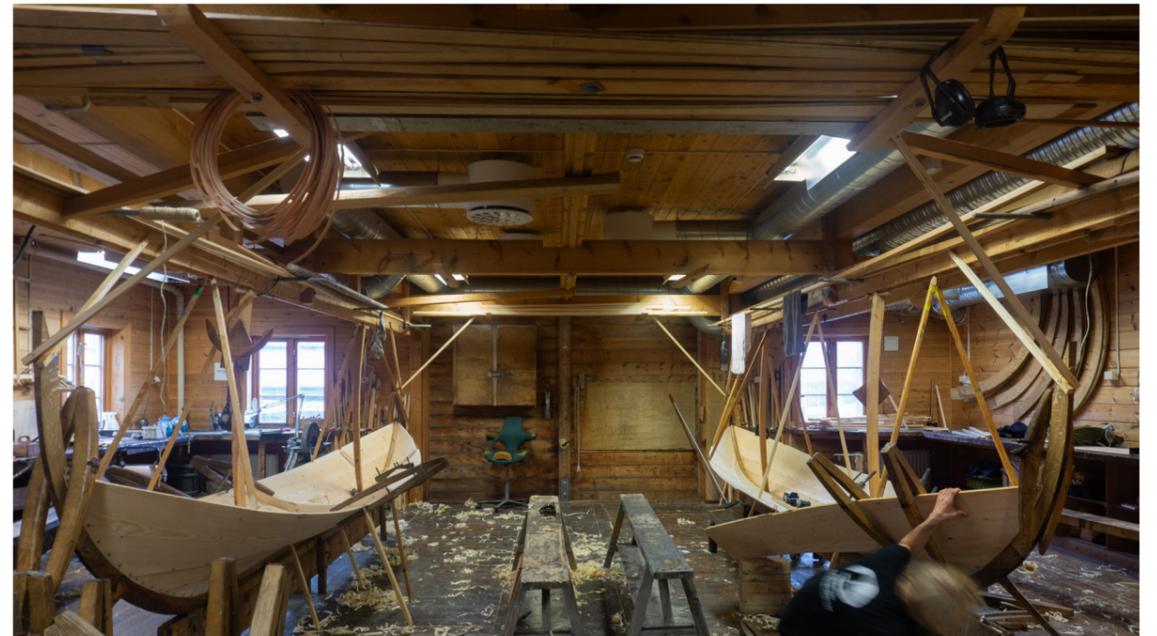
a visit to Hardanger fartøyvernssenter



The boat history in Lista connects it to the larger boat building tradition in Norway and sepecifically the Hardanger region. It was Gier Gundersen (born in 1785 in Hardanger) who broguth the knowledge of boat building to Lista. He combined the east and west boats into what was to be called Lista boat afterwards. This incribes Lista boat building in a long tradition that streches back all the way to the viking age.

Hardanger-Farsund
10/18/2023





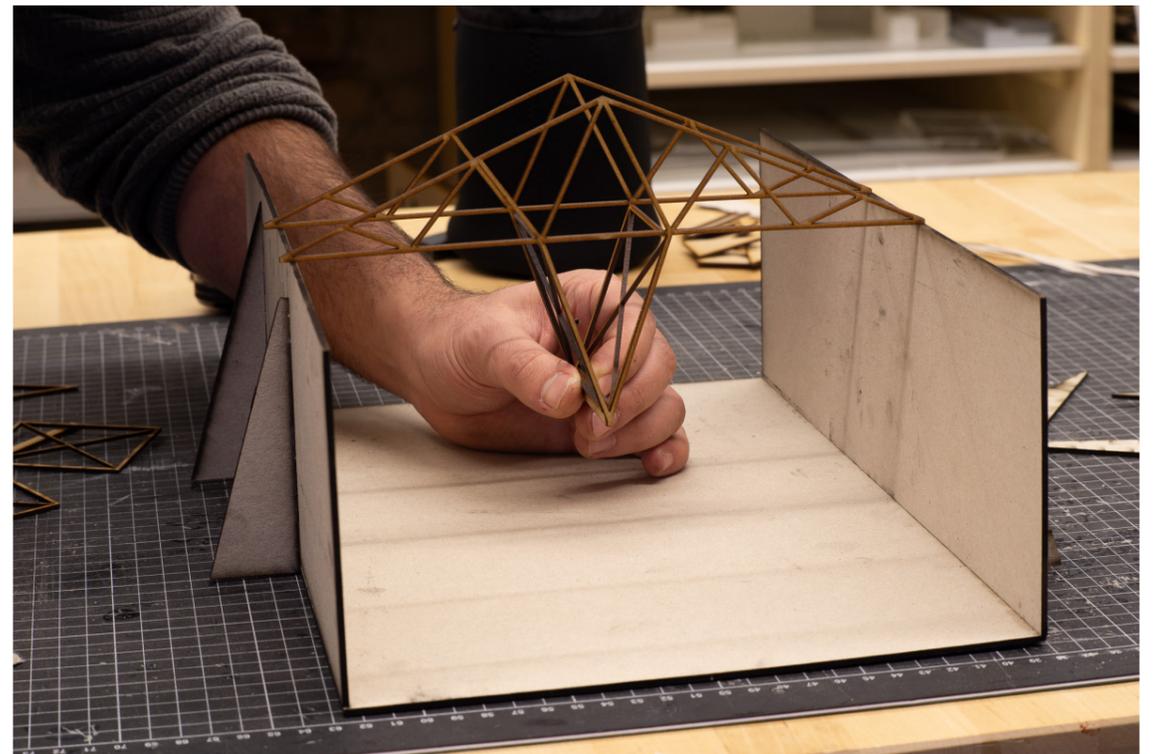
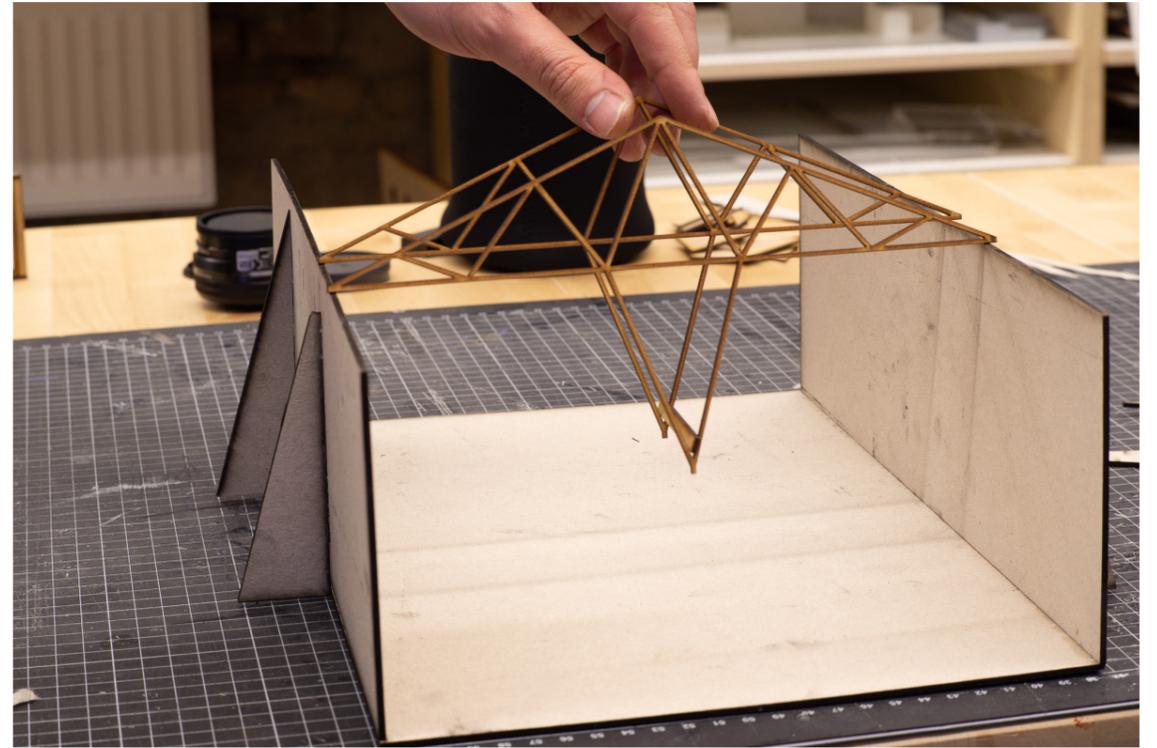


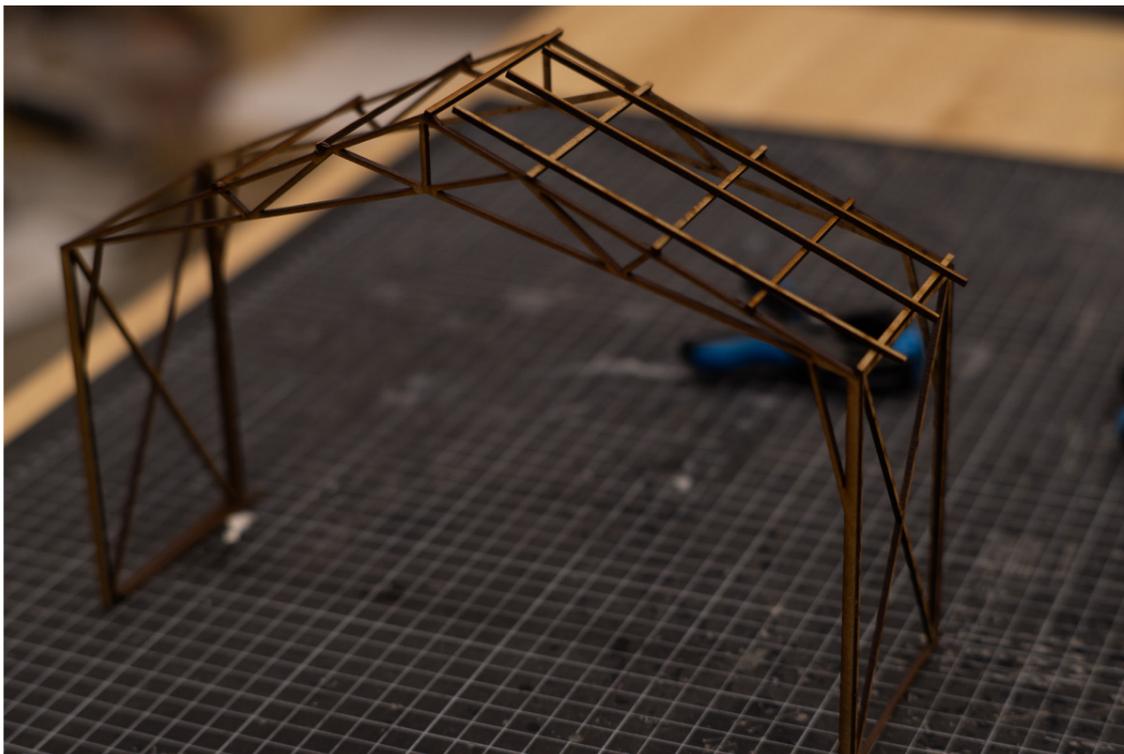
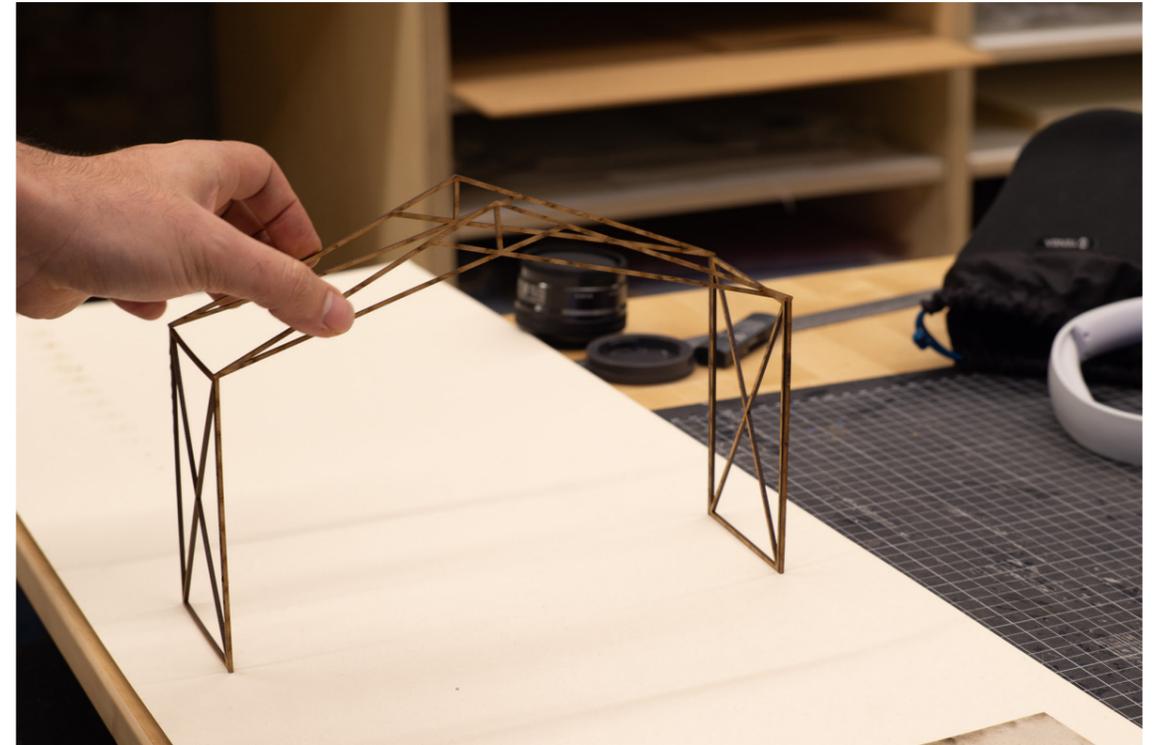
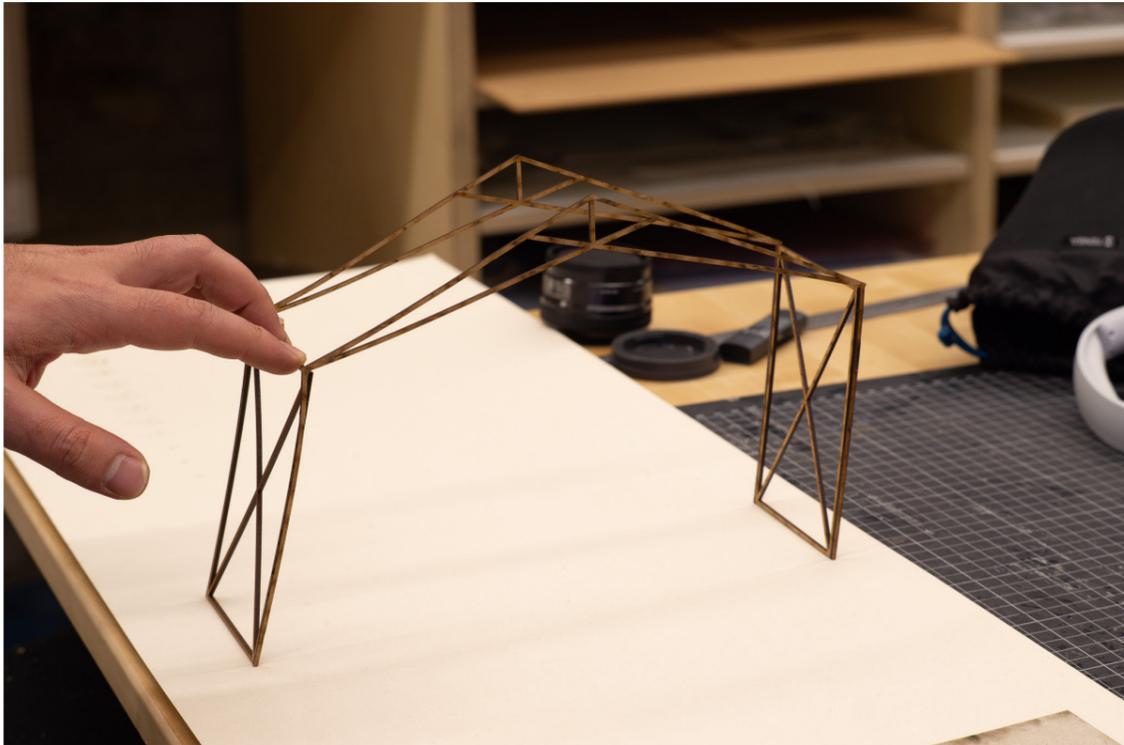


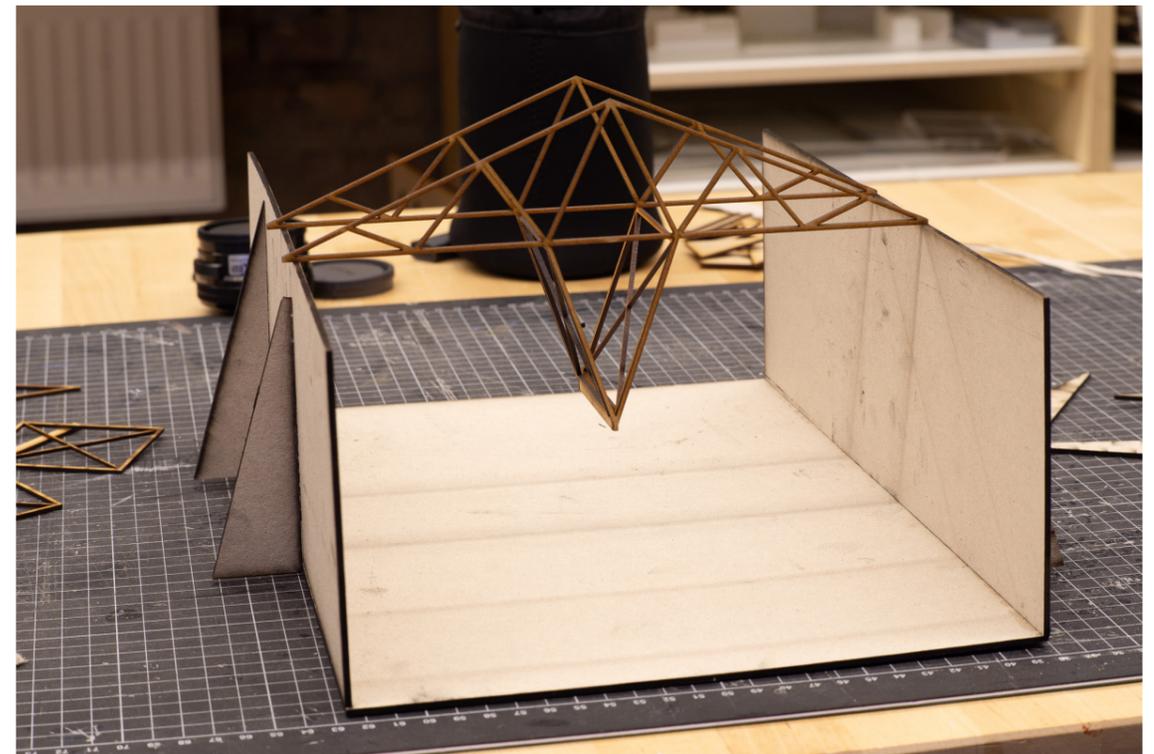
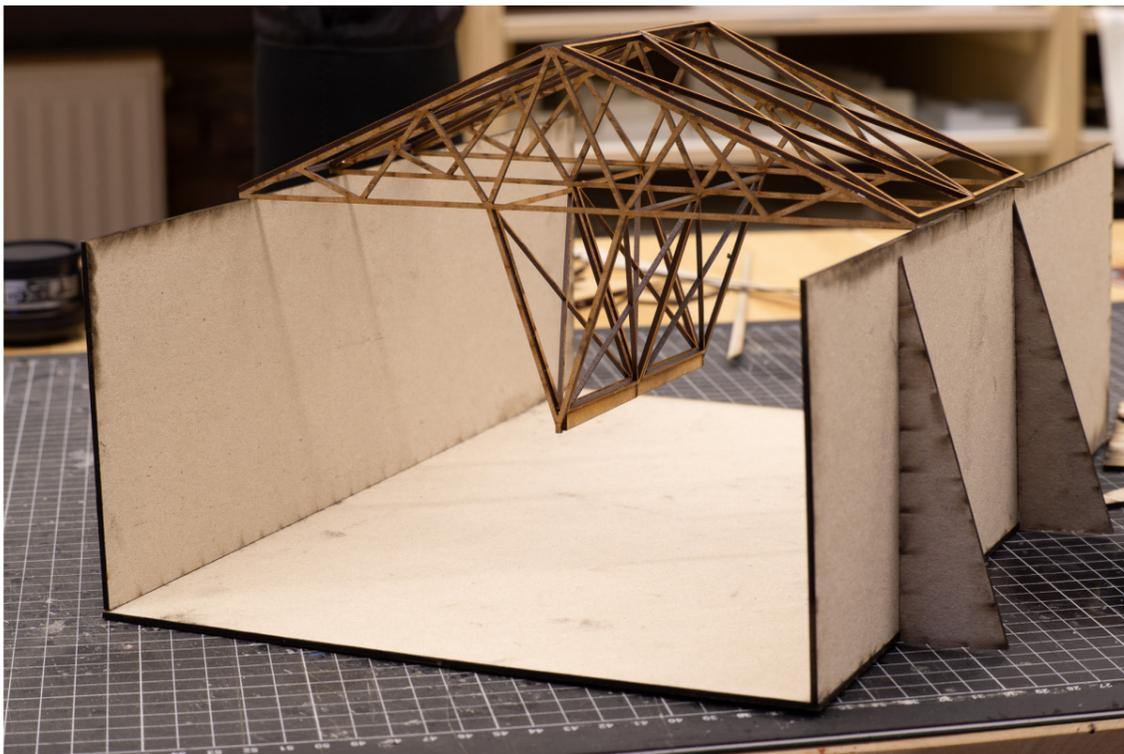
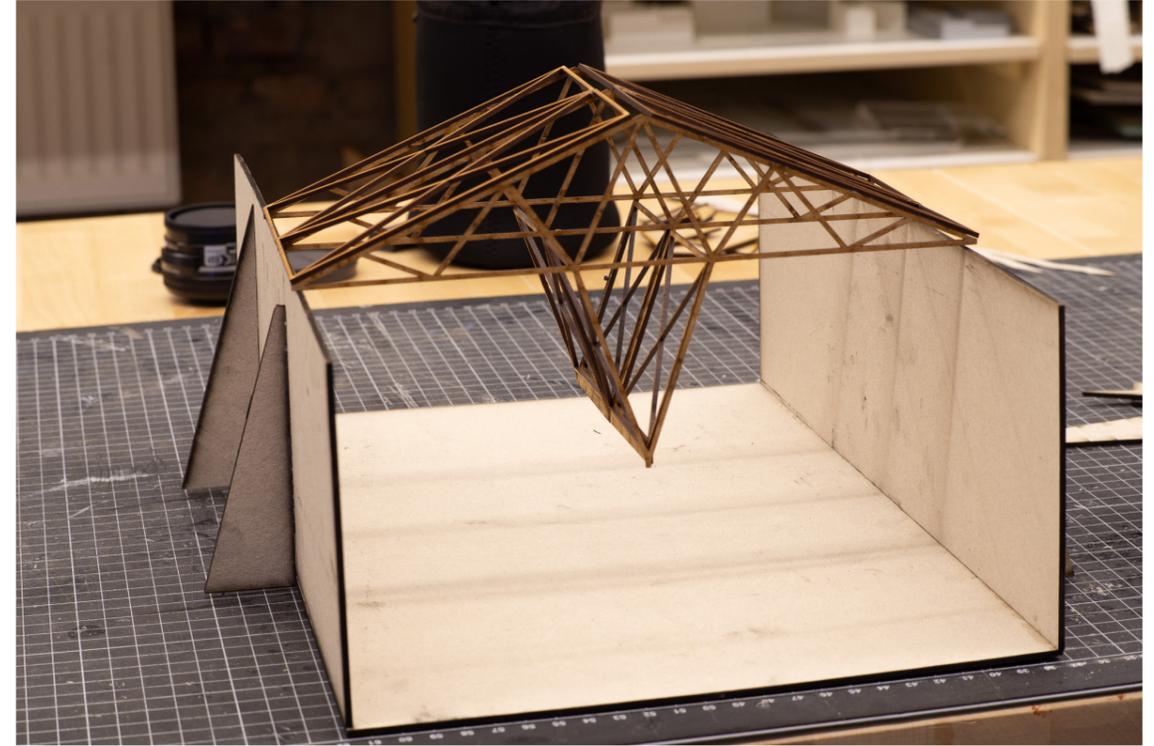
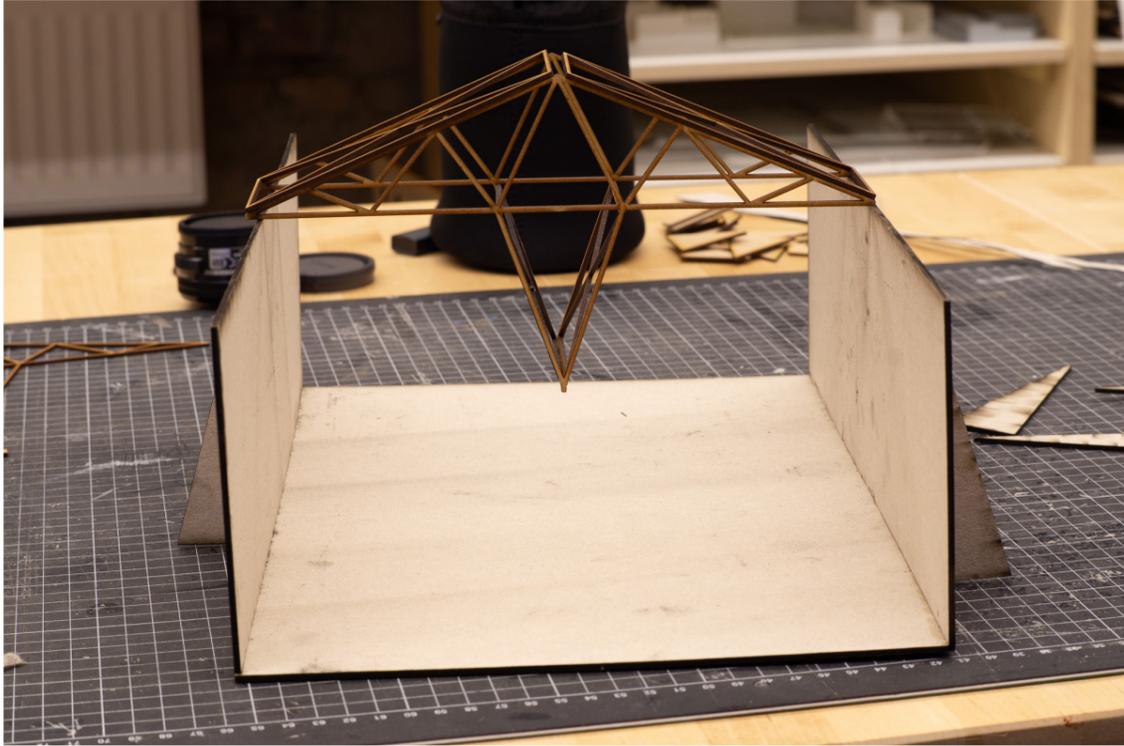


Appendix I

Exploring truss systems







Appendix II

Boat workshops from history



Williams (1950) *Storvik mekaniske verksted i Kristiansund*



Sollem. (1934) *Bygging av seilbåt.*

Acknowledgments

I would like to thank

My supervisors Rolf ,Lone and Wenkai for their input during the diploma semester.

Halvor Langmyr from the Lista costal Center for meeting me and answering my many questions about the Lista boat.

Peter Helland-Hansen from Hardanger Fartøyvernssenter for showing me how boats are built.

Ole Morten for helping me with the structure.

Øyvind Adolfsen for meeting me to talk about boat slipways.

My wife Marthine Spinnangr for her unlimited support.

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Helland-Hansen, P. (2014) *Strandebarmaren Småbåtbygging i Hardanger*. Kapabel

t,N. (1950 — 1965) *fartøyet Masi ved Storvik mekaniske verksted i Kristiansund*
<https://digitaltmuseum.no/021018350235/foto-fra-fartoyet-masi-ved-storvik-mekaniske-verkst-ed-i-kristiansund-fotograf>

Sollem, GL. (1934) *Bygging av seilbåt. Interiørbilde fra Bjarne Aas Båtbyggeri, trolig fra båtbyggeriet på Bjølstad, Kråkerøy*
<https://digitaltmuseum.no/011015099283/bygging-av-seilbat-interiorbilde-fra-bjarne-aas-batbyg-geri-trolig-fra-batbyggeriet>

Fotohuset.(1946 — 1965) *En båt under bygging ved Welles båtbyggeri i Egersund*.
<https://digitaltmuseum.no/021019501641/en-bat-under-bygging-ved-welles-batbyggeri-i-egersund>

